



# PROBES, DISPLAY UNITS AND INTERFACES

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An important chapter covering our measuring probes, display and multifunctional units as well as interfaces and multiplexers. This technical equipment is also used for control stations in workshops, laboratories or integrated in machines and automatic production lines controlled by a programmable logic controller. The most diverse solutions are presented to you in this section of our catalogue.

## GENERAL CHARACTERISTICS :

- **220V power supply for all units**
- **mm/inch conversion on all models**
- **Working temperature +0° to +40°C**





# Measuring probes

## LISTING OF ALL MODELS

TYPE	INDUCTIVE				CAPACITIVE							
	ORDER NUMBER	P2i	P2iP	P5i	P5iP	P5	P5BL	P5V	P5B	P5BVL	P5L	P5VL
<b>RANGE</b>												
±2 mm	●	●										
5 mm					●	●	●	●			●	●
± 5 mm			●	●								
10 mm												
12.7 mm												
25 mm												
<b>EXECUTION</b>												
Plain bearing					●			●			●	●
B- Ball bearing	●	●	●	●					●	●		
Pneumatic push		●		●								
V- Vacuum lifter								●		●		●
L- 90 degrees cable	*		*				●			●	●	●
S- with rubber boot	●	●	●	●	●	●	●	●	●	●	●	●
<b>MECHANIC</b>												
Diameter 8 mm h6	●	●	●	●	●	●	●	●	●	●	●	●
Diameter 12 mm												
Measuring anvil M2.5	●	●	●	●	●	●	●	●	●	●	●	●
<b>LIFTING</b>												
Integrated		●		●				●		●		●
Separate accessories					●	●			●		●	
<b>PROTECTION IP</b>												
Protection rating IP (IEC 60529)	65	65	65	65	64	64	64	64	64	64	64	64

\* by accessories, see next pages

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**CAPACITIVE****ABSOLUTE DIGITAL**

CAPACITIVE						ABSOLUTE DIGITAL								
P10	P10S	P10L	P10LS	P25	P25S	P12D HR USB	P12D HR USB CF	P12D USB	P12D USB LF	P12D USBWORK	P12D HR M8	P12D HR M8 CF	P12D M8	P12D M8 WORK
900-1010	900-1012	900-1014	900-1016	900-1025	900-1027	801-1012	801-1018	801-2012	801-2017	801-0012	801-1212	801-1218	801-2212	801-0212
•	•	•	•			•	•	•	•	•	•	•	•	•
				•	•									
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
						•	•	•	•	•	•	•	•	•
	•	•	•		•									
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
40	50	40	50	40	50	54	54	54	54	54	54	54	54	54

**H**

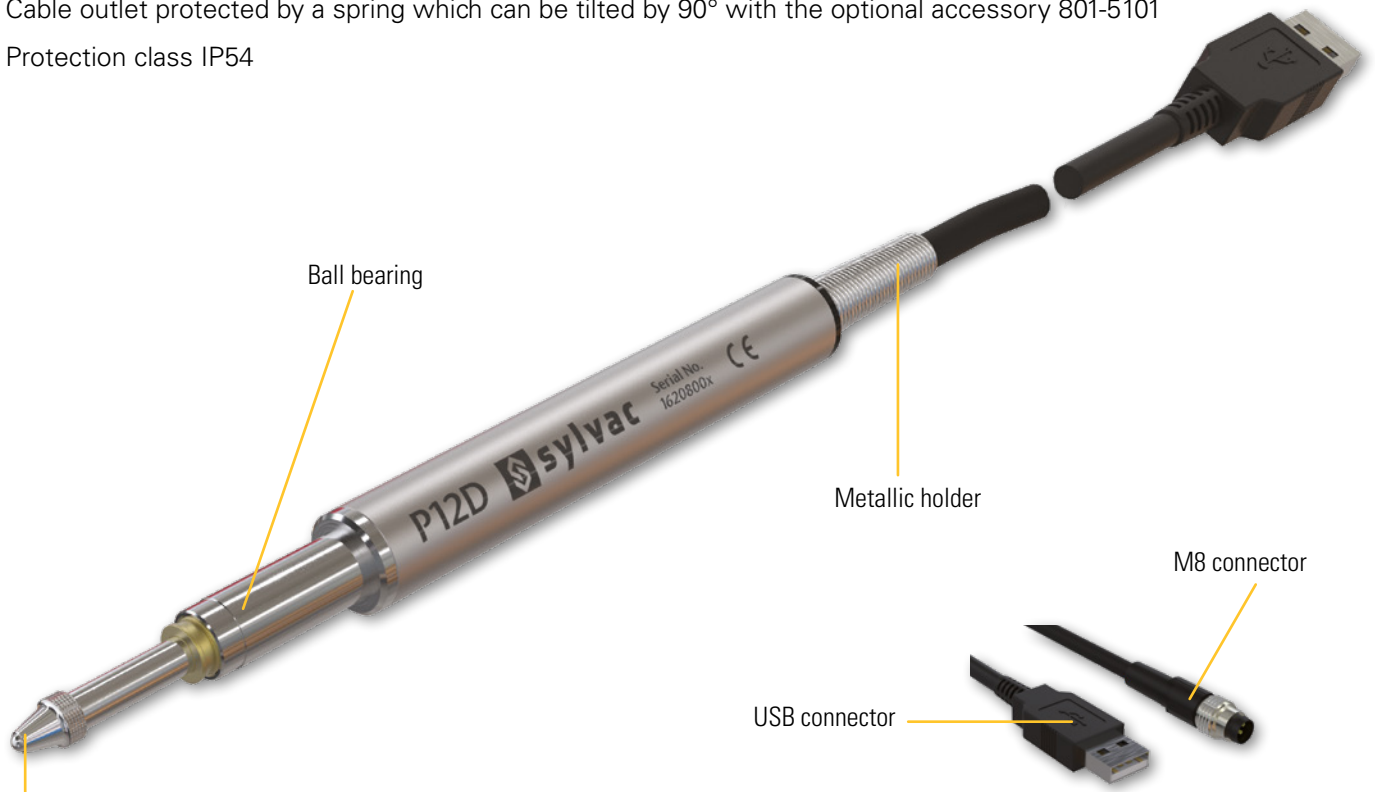


# Absolute digital measuring probes

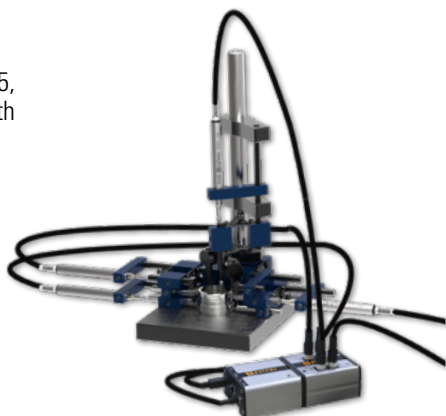
P12D

## DESCRIPTION

- High-precision measuring probes with patented measuring system combining inductive and capacitive technologies
- Absolute system with integrated electronic error correction (no more pairing with the unit or computer) guaranteeing high accuracy over the entire measuring range
- Extremely robust ball bearing guide guarantees a minimum of 100 million cycles (30 millions with radial load)
- Stainless steel body Ø 12 mm, fixing diameter 8 h6
- Measuring range 12.7 mm
- Available in 3 versions: Standard, Work and Pro
- Measuring force selectable: low or very low for vertical use only
- Output signal in direct digital format without the need for a converter
- Reading speed up to 100 values per second depending on configuration
- Straight cable length 2m with either USB or M8 connector
- Cable outlet protected by a spring which can be tilted by 90° with the optional accessory 801-5101
- Protection class IP54



Measuring anvil  
Interchangeable  
contact point M2.5,  
stainless steel with  
TC ball



Direct output on PC displayed on Sylcom (software and PC not included)

**SWISS MADE**

**IP54**

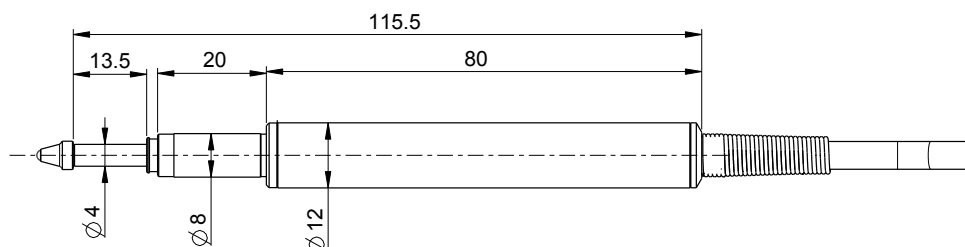
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# Absolute digital measuring probes

# P12D

## DIMENSIONAL DRAWINGS



## TECHNICAL SPECIFICATIONS

PRO		801-1012	801-1018	801-1212	801-1218
Resolution type		High resolution			
Type		P12D HR USB	P12D HR USB CF <sup>2)</sup>	P12D HR M8	P12D HR M8 CF <sup>2)</sup>
Force <sup>1)</sup>	N	0.2 - 0.3	0.08	0.2 - 0.3	0.08
Measuring range	mm	12.7			
Resolution	µm	0.01			
Max. Error	µm	0.6			
Repeatability	µm	0.08			
Nb measures/s		up to 100/s, according to configuration <sup>5)</sup>			
Output data		USB		M8	
Cable output		Straight			

STANDARD		801-2012	801-2017	801-2212
Resolution type		Standard		
Type		P12D USB	P12D USB LF <sup>3)</sup>	P12D M8
Force <sup>1)</sup>	N	0.4 - 0.8	0.2 - 0.3	0.4 - 0.8
Measuring range	mm	12.7		
Resolution	µm	0.1		
Max. Error	µm	1		
Repeatability	µm	0.2		
Nb measures/s		up to 100/s, according to configuration <sup>5)</sup>		
Output data		USB		M8
Cable output		Straight		

<sup>1)</sup> ± 20%, vertical position

<sup>2)</sup> CF = constant force : usable only vertically, rod pointing downwards (without spring)

<sup>3)</sup> LF = low force

<sup>4)</sup> depends on resolution and software

<sup>5)</sup> depends on resolution and number of probes per bus



# P12D - special version

# P12D WORK

## TECHNICAL SPECIFICATIONS

WORK		801-0212	801-0012
Resolution type		Standard	
Type		P12D WORK M8	P12D WORK USB
Force <sup>1)</sup>	N	0.4 - 0.8	
Measuring range	mm	12.7	
Resolution	µm	0.1	
Max. Error	µm	1.8	
Repeatability	µm	0.2	
Nb measures/s		up to 100/s, according to configuration <sup>1)</sup>	
Output data		M8	USB
Cable output		Straight	

<sup>1)</sup> depends on resolution and number of probes per bus

# P12D - special version

# P12D OPEN

## DESCRIPTION

- Same specifications as P12D Work. In addition to this:
- Special execution with cable length 2 m. type «open connector» (4 coloured wires according to DIN 47100) for integration in machines or lines and communication with a PLC
- Output signal in direct digital format without the need for a converter.
- ASCII or ORBIT compatible communication protocol
- Resolution up to 0.0001 mm (0.1 µm), max. error 1.8 µm
- Measuring force 0.4 - 0.8 N

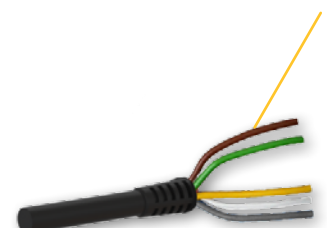
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 SWISS MADE

 IP54



Connecteur OPEN





# Absolute digital measuring probes

# P12D

## TECHNICAL SPECIFICATIONS

OPEN		801-0412
Resolution type		Standard
Type		P12D OPEN
Force <sup>1)</sup>	N	0.4 - 0.8
Measuring range	mm	12.7
Resolution	µm	0.1
Max. Error	µm	1.8
Repeatability	µm	0.2
Nb measures/s		up to 100/s, according to configuration <sup>1)</sup>
Output data		OPEN
Cable output		Straight

<sup>1)</sup> depends on resolution and number of probes per bus

## STANDARD DELIVERY

- Probe according to technical specifications
- Cable 2 m
- Stainless steel contact point with tungsten carbide ball Ø 2 mm
- Quickstart
- Calibration certificate

## APPLICATIONS



Probe P12D USB connected to a PC, measures displayed by Sylcom.



Probe P12D USB connected to a D300S (maximum resolution 0.1µm)



Probes P12D M8 connected to a D62S.

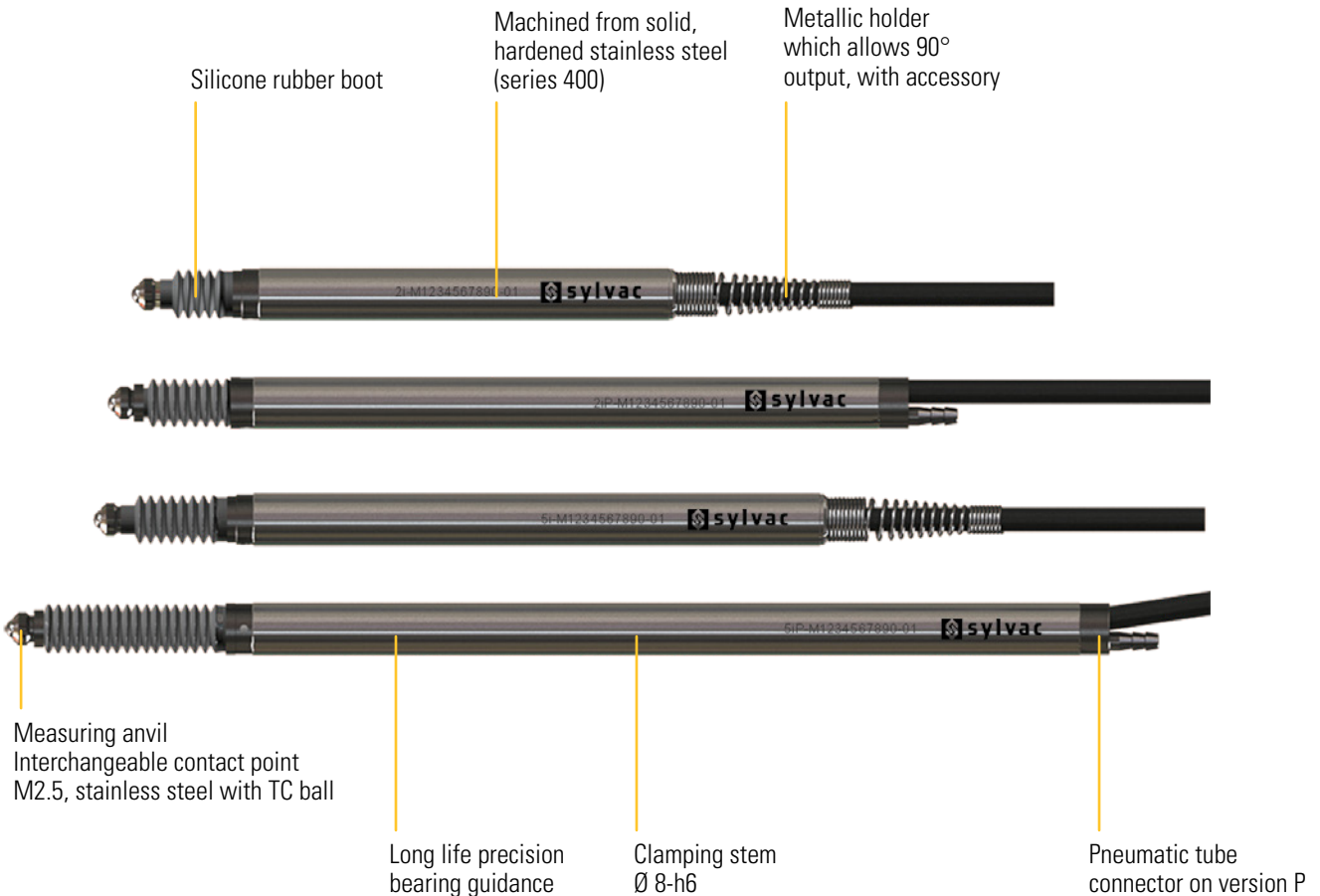




# Inductive measuring probes

## DESCRIPTION

- Inductive pencil-type measuring probes with stainless steel body  $\varnothing 8$  h6 over the entire length
- Particularly suitable for comparison measurements due to their excellent repeatability (0.15  $\mu\text{m}$ )
- Half-Bridge Output Type
- Reading speed up to 3900 values per second, depending on configuration
- Extremely robust ball bearing guide guarantees a minimum of 10 million cycles when the probe is not subjected to a lateral force
- Available in 2 versions :
  - Spring pressure, measuring force 0.7 N
  - Pneumatic thrust, the probe is retracted when it is not supplied with air (1 to 3 bar), pressure influencing the measuring force (0.4-0.7 N)
- Measuring range +/- 2 mm and +/- 5 mm
- Resolution up to 0.0001 mm (0.1  $\mu\text{m}$ )
- Cable outlet protected by a spring which can be tilted by 90° with the optional accessory 901-5110
- PUR cable length 2 m.
- IP65 protection with Viton® bellows

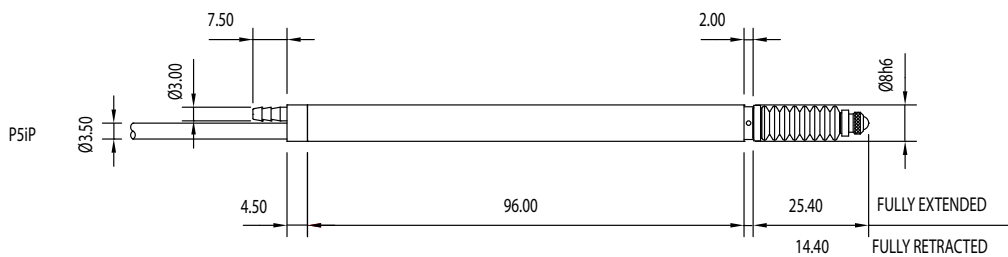
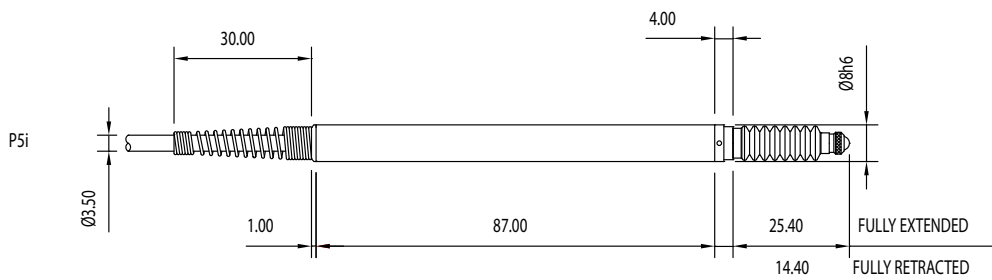
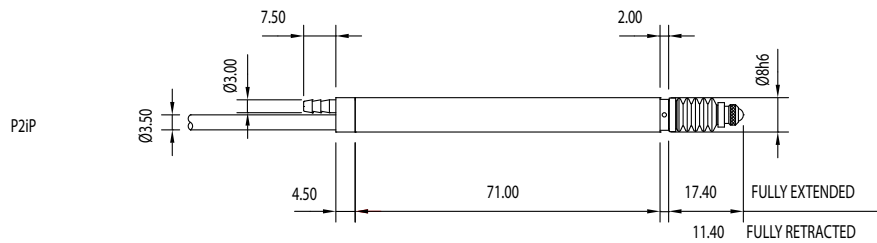
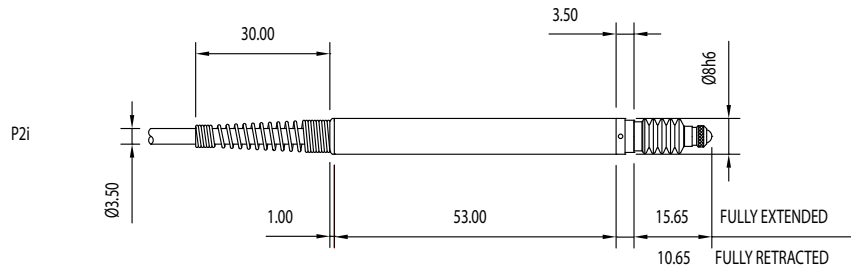


**IP65**



# Inductive measuring probes

## DIMENSIONAL DRAWINGS





# Inductive measuring probes

## TECHNICAL SPECIFICATIONS

		P2i	P2iP	P5i	P5iP
Travel	mm	±2	±2	±5	±5
Pre-travel	mm	0.15	0.8	0.15	0.3
Post-travel	mm	1.35	1.2	0.85	0.7
Resolution		Digital : user selectable to <0.1µm			
Repeatability	µm	0.15	0.15	0.15	0.15
Moving mass	g	3.4	3.4	3.7	3.7
Accuracy of reading %		0.5	0.5	0.5	0.5
Body diameter	mm	8h6			
IP rating		IP65			
Temperature	%FS/°C	0.01			

## MEASURING FORCE

		P2i	P2iP	P5i	P5iP
Standard	N	0.7	0.7 / 0.4 bar - 2.6 / 1 bar	0.7	0.7 / 0.4 bar - 2.6 / 1 bar

Tolerance ± 20%, measuring probe in middle course, outgoing spindle.

## PNEUMATIC PROBES

Pneumatic probes are fully retracted when they are not supplied with air. For continual reliable operation and to maximise working life, the air supply should be clean and dry. 60% maximum relative humidity, filtered to better than 2µm particle size. Air pressure : 0.4-0.8 bar, don't go over 0.8 Bar because the rubber boot can be damaged.

## LIST OF REFERENCES

P2i				P5i			
P2i	900-1101	P2iP	900-1102	P5i	900-1111	P5iP	900-1112

P = pneumatic push



# Inductive measuring probes

## STANDARD DELIVERY

- Probe according to technical specifications
- Cable 2 m
- Stainless steel contact point with tungsten carbide ball  $\varnothing$  3 mm (905-2204)
- Calibration certificate

## APPLICATIONS



Inductives probes connected to a D70I.



Inductives and Solartron probes connected to a M-Bus modul coupled with D400S.



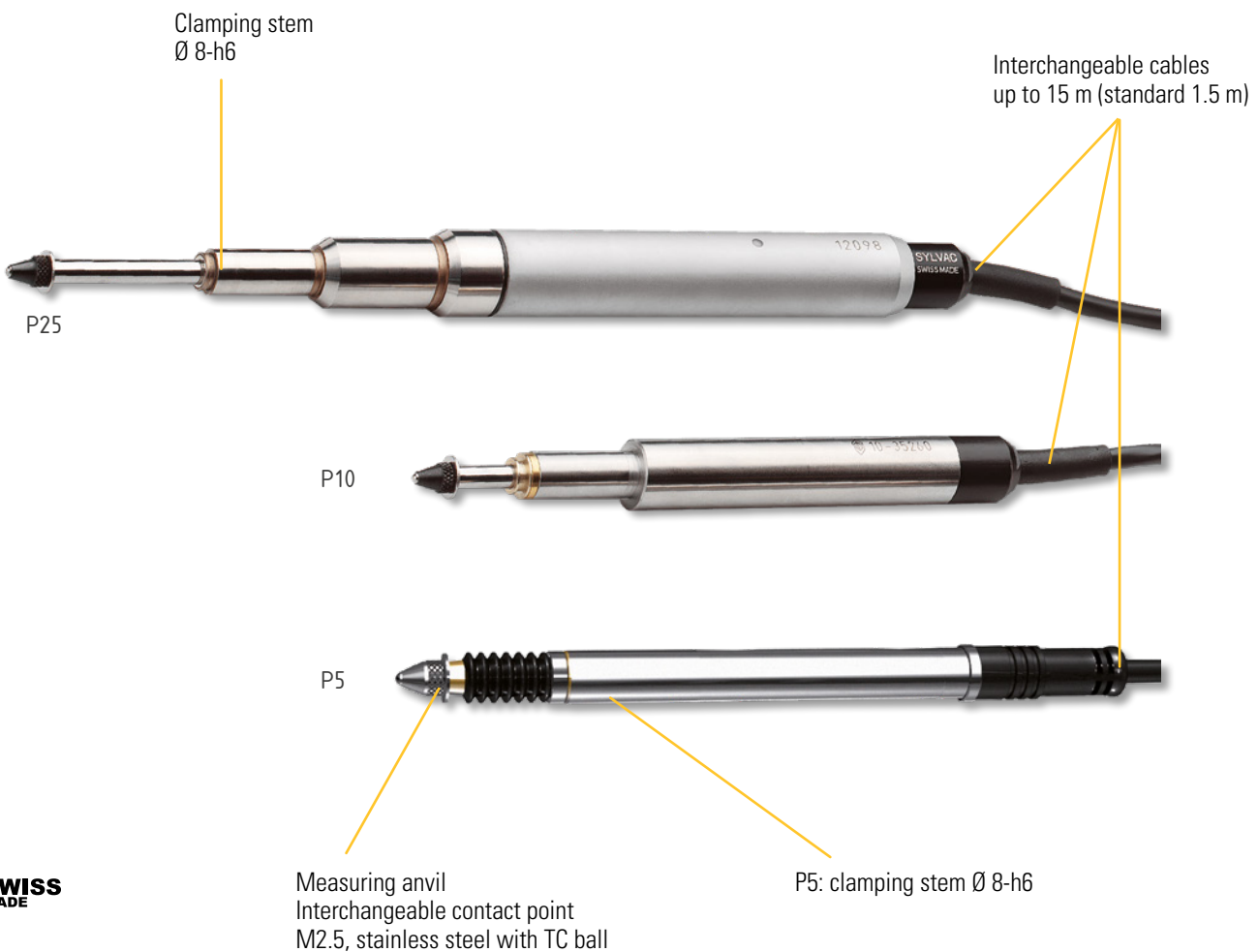
Inductives probes connected to a M-Bus modul coupled with D300S.



# Capacitive measuring probes

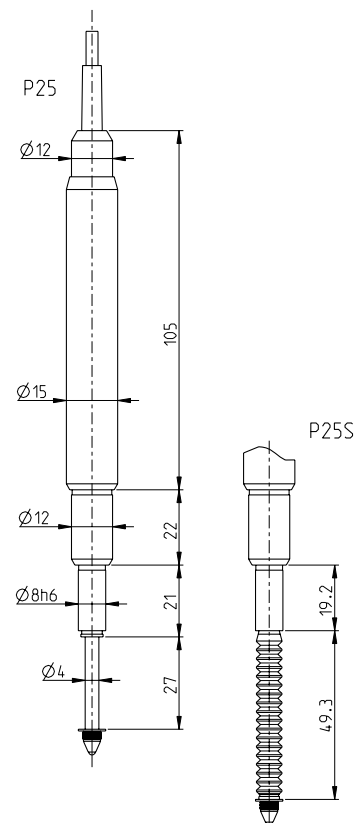
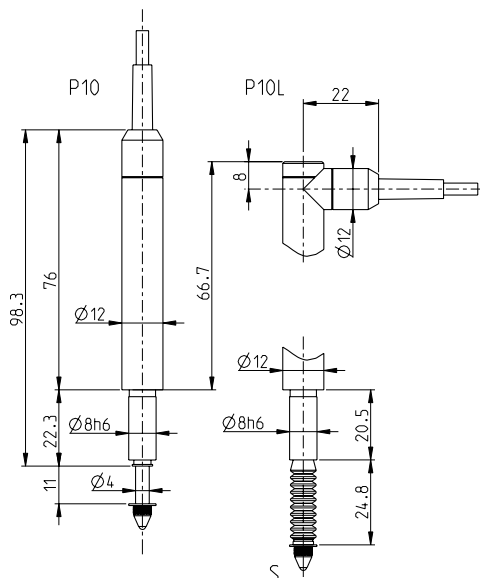
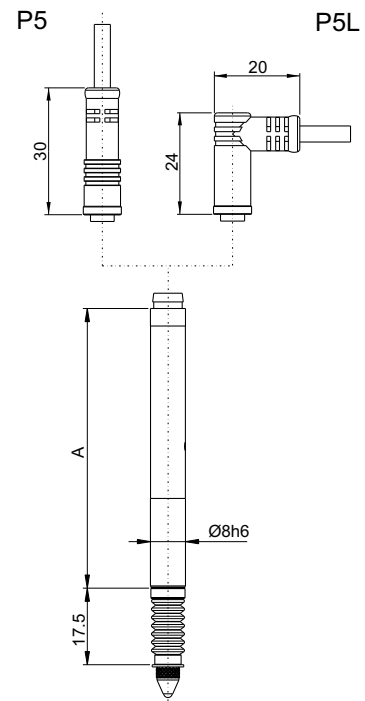
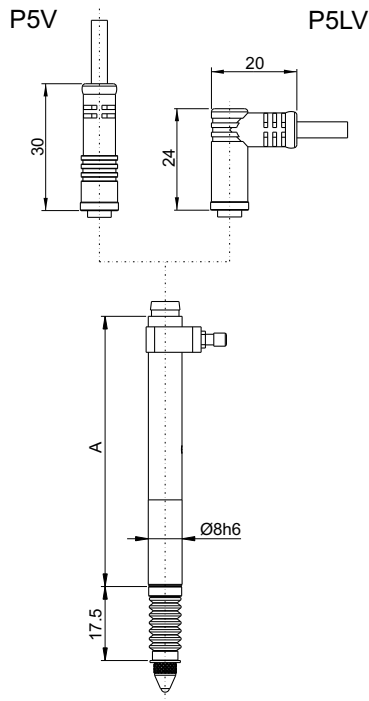
## DESCRIPTION

- Capacitive measuring probes
- Measuring system for high accuracy over the entire measuring range
- Sliding bearing guide guarantees a minimum of 10 million cycles when the probe is not subjected to a lateral force. Not suitable for high load applications.
- Available in 2 versions :
  - Spring-loaded thrust
  - Spring-loaded with integrated vacuum lift (V-version)
- Measuring range 5, 10 and 25 mm
- Resolution up to 0.0001 mm (0.1 µm)
- Measuring force selectable, low, standard or high
- Fixing diameter 8 h6
- Straight or 90° cable outlet (L version)
- Interchangeable PUR cable length 1.5 m.
- IP54 protection with Viton® bellows (S version)



# Capacitive measuring probes

## DIMENSIONAL DRAWINGS



### P5/P5L - P5V/P5LV

Guiding axis	Measure A
Plain bearing	72
Ball bearing	64



# Capacitive measuring probes

## TECHNICAL SPECIFICATIONS

		P5	P10	P25
Travel	mm	5	10	25
Pre-travel	mm	0.7	0.5	0.8
Max. Error <sup>1)</sup>	µm	1	1	1.2
Repeatability	µm	0.2	0.2	0.2
Moving mass	g	3.7	4.1	9.6

<sup>1)</sup> With Master unit. See as well the specifications of the pair Measuring probe/display unit.

## MEASURING FORCE

		P5	P5B	P10	P10S	P25	P25S
Standard	N	0.50-0.90	0.50-0.90	0.60-0.80	0.70-1.25	0.60-1.00	0.65-1.4
Minimum	N	0.20-0.25*	0.25-0.50	< 0.10	---	< 0.15	---
Low	N	0.30-0.65	0.30-0.65	0.20-0.25	---	0.20-0.30	---
High	N	0.80-1.40	---	0.70-1.50	---	0.70-1.60	---

Tolerance  $\pm 20\%$ , measuring probe in vertical position, outgoing spindle.

\* without rubber boot

## LIST OF REFERENCES

		P5				P10				P25			
H	P5	900-1001	P5BV	900-1005	P10	900-1010	P10L LF	900-1014.91	P25	900-1025	P25S	900-1027	
	P5BL	900-1002	P5L	900-1006	P10 LF	900-1010.91							
	P5V	900-1003	P5BVL	900-1007	P10S	900-1012	P10LS	900-1016					
	P5B	900-1004	P5LV	900-1008	P10L	900-1014							

B = ball bearing / V = Vacuum lifter / L = 90° cable / LF = low force / S = with rubber boot

## STANDARD DELIVERY

- Probe according to technical specifications
- Calibration certificate
- Cable 1.5 m
- Stainless steel contact point with tungsten carbide ball  $\varnothing 2$  mm (905-2204)



# Capacitive measuring probes

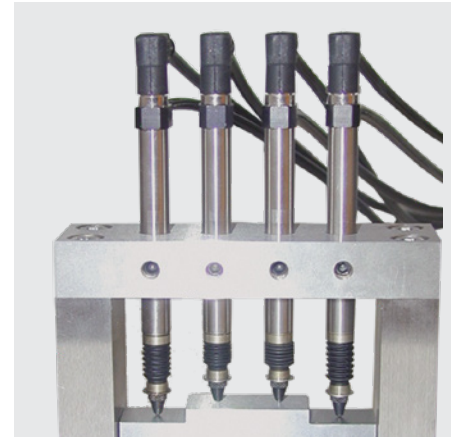
## APPLICATIONS



P5 probes connected to a D302 coupled with D300S for OD, concentricity and cylindricity measurements



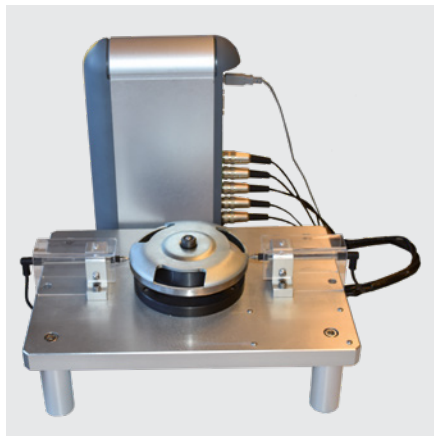
P5 probes connected to a D50S unit measuring the external diameter of a shaft



Combined probes for the measurement of several heights



Capacitive probes connected to a D70S.



Capacitive probes connected to a D200S



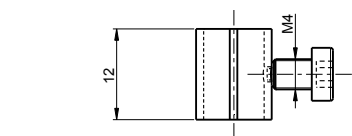
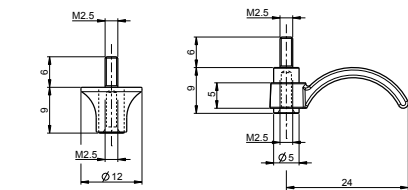
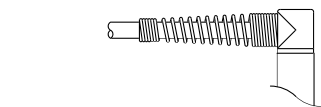
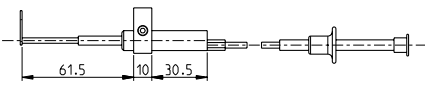
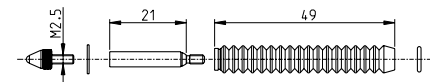
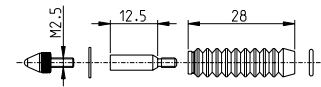
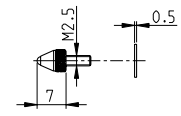
Capacitive probes on a jig





# Measuring probes

## ACCESSORIES

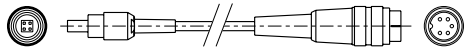


		P2i	P2iP	P5i	P5iP	P2	P5	P10	P25	P12D
<b>905-2204</b>	Stainless steel contact point M2.5 with TC ball probe (other contact points, see chapter digital indicators)					•	•	•	•	•
<b>901-2003</b>	Rubber boot and contact point set							•		
<b>901-2004</b>	Rubber boot and contact point set								•	
<b>901-2005</b>	Lifting device with photo-cable							•	•	•
<b>901-2012</b>	Tube Ø 4 mm / 2 mm, Length to be specified						•	•	•	
<b>901-2013</b>	Tube Ø 6 mm / 4 mm, Length to be specified						•	•	•	
<b>901-2014</b>	Double tube diameter 2 x 4 mm / 2 mm, Length to be specified						•	•	•	
<b>901-5110</b>	Bridle 90°	•		•						
<b>905-2225</b>	Plastic lifting ring (bottom)	•	•	•	•	•	•	•	•	•
<b>905-2224</b>	Plastic lifting lever (bottom)	•	•	•	•	•	•	•	•	•
<b>905-2231</b>	Sleeve Ø8 -->10mm with locking screw	•	•	•	•	•	•	•	•	•



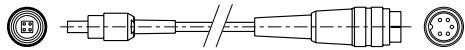
# Measuring probes

## ACCESSORIES



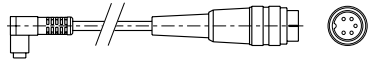
**901-5002**

Cable 1.5 m



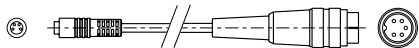
**901-5012**

Cable 1.5 m



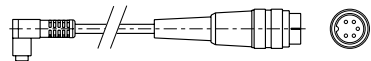
**901-5032**

Cable 1.5 m bent



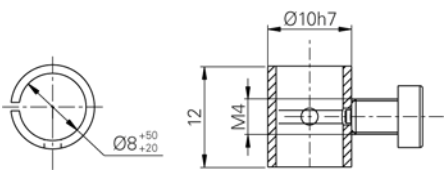
**901-5042**

Cable 1.5 m



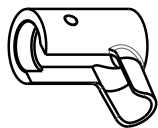
**901-5052**

Cable 1.5 m bent



**905-2231**

Adapting socket + screw



**801-5101**

Bridle 90°

**801-5202**

2m extension for probe P12D M8

**801-5210**

10m extension for probe P12D M8







P2i P2iP P5i P5iP P2 P5 P10 P25 P12D

		P2i	P2iP	P5i	P5iP	P2	P5	P10	P25	P12D
<b>901-5002</b>	Cable 1.5 m							•		
<b>901-5012</b>	Cable 1.5 m								•	
<b>901-5032</b>	Cable 1.5 m bent							•		
<b>901-5042</b>	Cable 1.5 m						•			
<b>901-5052</b>	Cable 1.5 m bent						•			
<b>905-2231</b>	Adapting socket + screw	•	•	•	•	•	•	•	•	•
<b>801-5101</b>	Bridle 90°									•
<b>801-5202</b>	2m extension for probe P12D M8									•
<b>801-5210</b>	10m extension for probe P12D M8									•



# Digital display

## TABLE OF CORRESPONDENCES

							
		D50S	D50S PRO	D62S	D62S Adv.	D70S	D70H
Direct input	Probes	2 <sup>c)</sup>	2 <sup>c)</sup>	2 <sup>a)</sup>	2 <sup>a)</sup>	2 <sup>c)</sup>	2 <sup>H)</sup>
	RS/USB instruments						
	External contact	1	1	1	2	1 <sup>p)</sup>	1 <sup>p)</sup>
	Mbus						
	Air gages						
	Instrument with Bluetooth® technology						
Additional input	Probes						
	USB instruments						
	Analog display			•	•	•	•
Output	RS 232	•	•	•	•	•	•
	RS 485						
	USB			• <sup>10)</sup>	• <sup>10)</sup>	• <sup>10)</sup>	• <sup>10)</sup>
	Opto-coupled output						
	Analogic						
	Bluetooth® technology (slave)				•		
Functions	Direct zero setting	•	•	•	•	•	•
	Direct zero setting per channel	•	•	•	•	•	•
	Selection of resolution	•	•	•	•	•	•
	Selection of measuring direction	•	•	•	•	•	•
	PRESET	•	•	•	•	•	•
	Tolerance indicators			•	•	•	•
	Classification (max 8 classes)				•	• <sup>11)</sup>	• <sup>11)</sup>
	Min, Max, Delta				•	•	•
	A ± B (predifined functions)	•	•	•	•	•	•
	Mathematics functions				•		
	Scanning of the channels					•	•
	Histogram						
	Statistics						
	Memorization				•		
	Simultaneous display of the channels			•	•	•	•
	Dynamic measurement				•	•	•
	Calibration (max. 25 points)		•			•	
	Time and date display				•		
	Battery				•		

<sup>1)</sup> with unit (s) additional (s) D108

<sup>2)</sup> with 3 D200S units

<sup>3)</sup> 32 probes with units D200S or maximum 32 with D302 / D304 or M-Bus

<sup>4)</sup> with USB-Hub powered

<sup>5)</sup> depending on model, see details on pages D300S

<sup>6)</sup> with module MB-IO

<sup>7)</sup> with dongle Smart for D300S & MB-BT for D400S










<sup>8)</sup> A± B± C± D±, depending on model

<sup>9)</sup> Maximum 99 instruments on D400S through M-BUS (MB-4D & MB-8D digimatic)



# Digital display

## TABLE OF CORRESPONDENCES

 <b>D70I</b>	 <b>D70A</b>	 <b>D200S</b>	 <b>D300S<sup>*)</sup></b>	 <b>D302</b>	 <b>D302 a</b>	 <b>D304</b>	 <b>D304 a</b>	 <b>D400S</b>
2 <sup>i)</sup>		8 <sup>c)</sup>	2(4) <sup>c)</sup> 1/6	2 <sup>c)</sup>	2 <sup>c)</sup>	4 <sup>c)</sup>	4 <sup>c)</sup>	
1 <sup>p)</sup>	1 <sup>p)</sup>	1	2 ● <sup>5)</sup>	1	1	1	1	1 ●
	2		● <sup>7)</sup>					● <sup>7)</sup>
		24 <sup>2)</sup>	32 <sup>3)</sup> 6 <sup>4)</sup>					99 <sup>9)</sup> 99 <sup>9)</sup>
●	●							●
●	●	●	●					●
● <sup>10)</sup>	● <sup>10)</sup>	●	●	●	●	●	●	●
		●	●					● <sup>6)</sup>
					●		●	
●	●	●	●					●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●
● <sup>11)</sup>	● <sup>11)</sup>		●					● <sup>11)</sup>
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●			● <sup>12)</sup>
●	●	●	●			● <sup>8)</sup>	● <sup>8)</sup>	●
●	●		●					●
			●					●
			●					●
●	●	●	●	●	●	●	●	●
●	●	●	●					●
●	●	●	●	●	●	●	●	●
			●					●

<sup>10)</sup> Mini-USB

<sup>12)</sup> Model 2018

<sup>11)</sup> Up to 16 classes for 1 channel only

<sup>p)</sup> Binder 3 poles for D70S and D62S or Jack for D70H, D70A and D70I

<sup>c)</sup> capacitive, <sup>h)</sup> Heidenhain, <sup>i)</sup> inductive, <sup>a)</sup> absolute digital

\* Maximum 62 mixed on the D300S instruments



# Digital display

# D50S

## DESCRIPTION

- Compact and simple display units for capacitive measuring probes
- Large, bright display
- 2 probe inputs :
  - display of channel 1 value
  - display of channel 2 value
  - display of the combined value of channel 1 - or + that of channel 2
- Resolution up to 0.0001 mm (0.1 µm)
- Available in 2 versions :
  - D50S Standard
  - D50S Pro to pair a probe by entering a point-by-point correction (up to 25 points) in order to increase the accuracy of the whole system.
- Connector for optional pedal 904-4101
- RS232 data output
- IP54 liquid-proof front panel for workshop use



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Output cable RS232 to USB (925-1142), RS232 (925-5609) or Digimatic (926-8116)



**IP40**

**SWISS MADE**

**RS232**

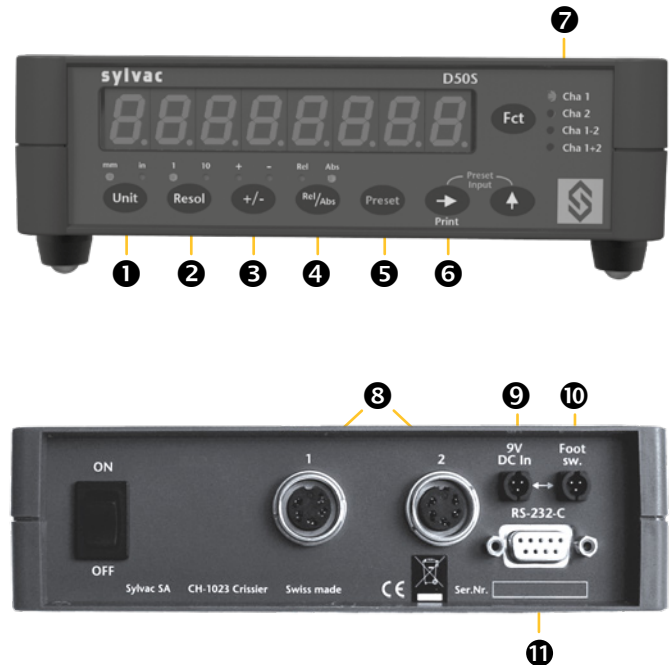


# Digital display

# D50S

## DISPLAY

- ❶ Conversion mm/inch
- ❷ Selection of resolution
- ❸ Selection of measuring direction
- ❹ REL and ABS measurement
- ❺ PRESET function
- ❻ Data sending
- ❼ Selection of measuring mode: channel 1 ; channel 2 ; channel 1-2 ; channel 1+2
- ❽ Probe inputs
- ❾ Power supply connection
- ❿ External contact connection
- ⓫ RS232 input/output



## TECHNICAL SPECIFICATIONS

		804-1050	804-1060
Type		D50S	D50S PRO
Max. Error	µm	P2 : 1.5 / P5 : 1.6 / P10 : 1.6 / P25 : 1.9	P2 : 0.5 / P5 : 0.6 / P10 : 0.6 / P25 : 0.8
Repeatability	µm	P2 : 0.2 / P5 : 0.2 / P10 : 0.2 / P25 : 0.2	P2 : 0.2 / P5 : 0.2 / P10 : 0.2 / P25 : 0.2
Overall dimensions	mm	180 x 75 x 50	180 x 75 x 50
Weight	kg	0.3	0.3
Case		Terblend Plastic	Terblend Plastic
Protection according to IEC 60529		IP40	IP40
Output data		RS232 / USB / Digimatic <sup>2)</sup>	RS232 / USB / Digimatic <sup>2)</sup>
Programmable by PC		•	•

<sup>1)</sup> Max error on D50S PRO paired with a probe

<sup>2)</sup> see cable chapter

## STANDARD DELIVERY

- Unit according to technical specifications
- Feet (pair)
- Charging unit according to country (904-4200)
- Instruction manual



# Digital display

D50S

## APPLICATIONS



Measuring a shaft with 2 probes (A+B)



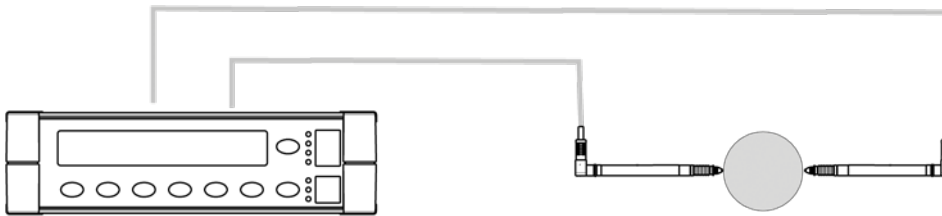
PS15 with connected to a D50S



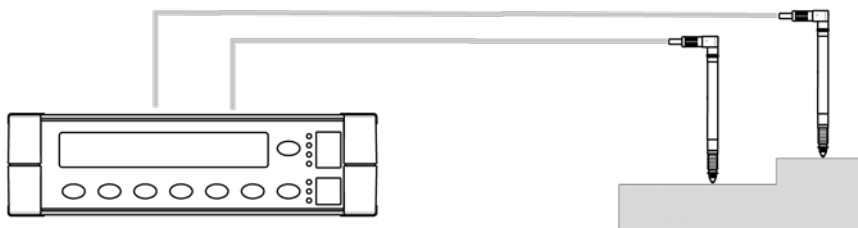
Simple measurement with one probe

## COMBINATIONS OF PROBES

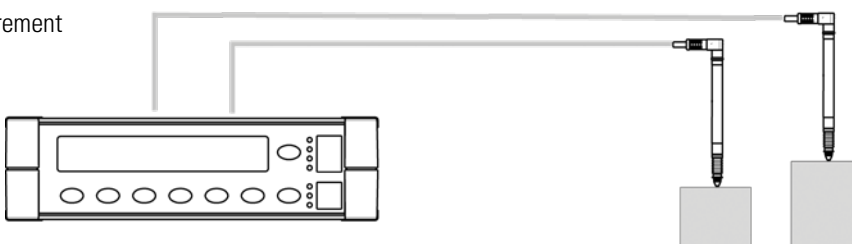
Diameter = 1+2



Difference = 1-2



Individual measurement



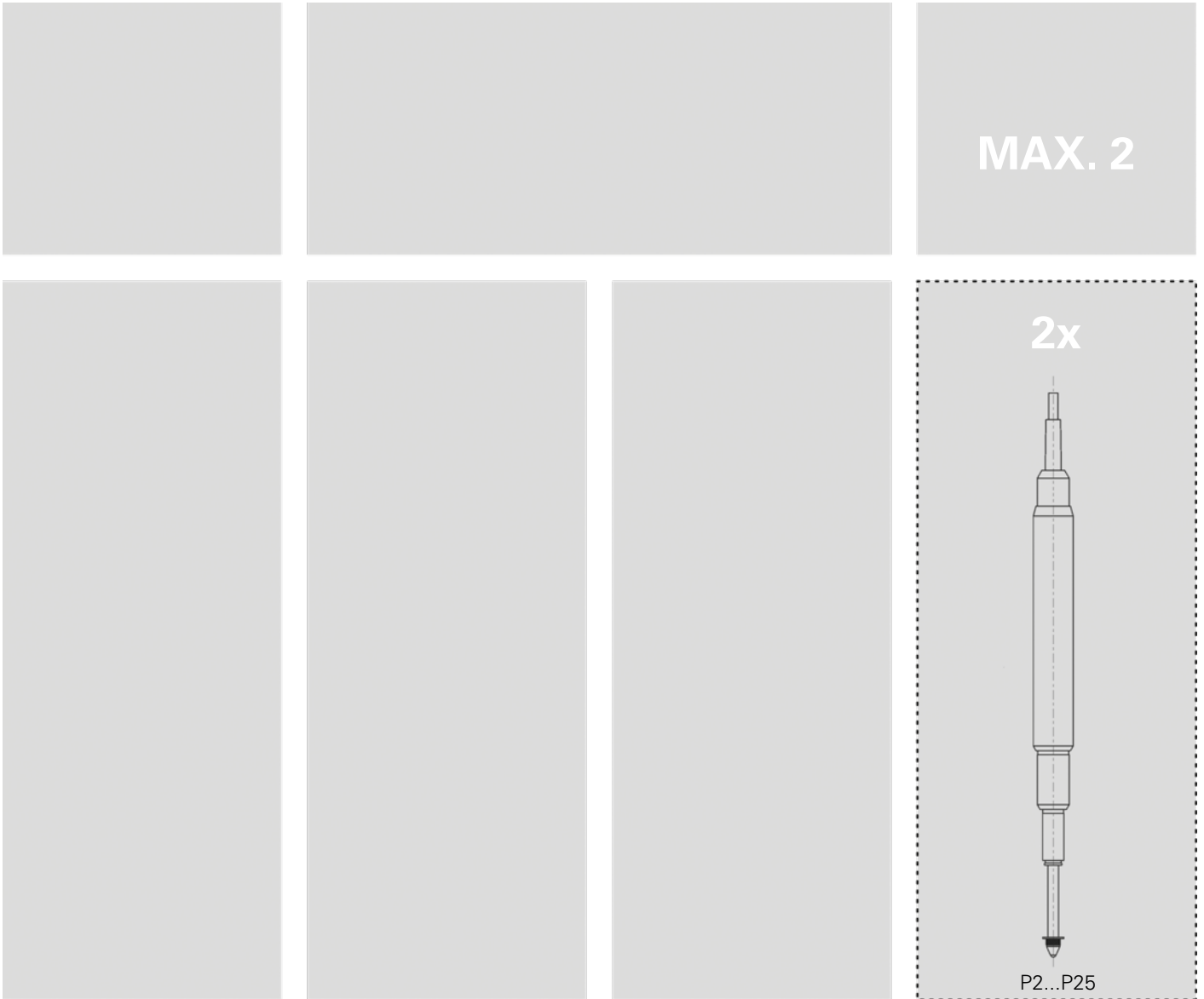
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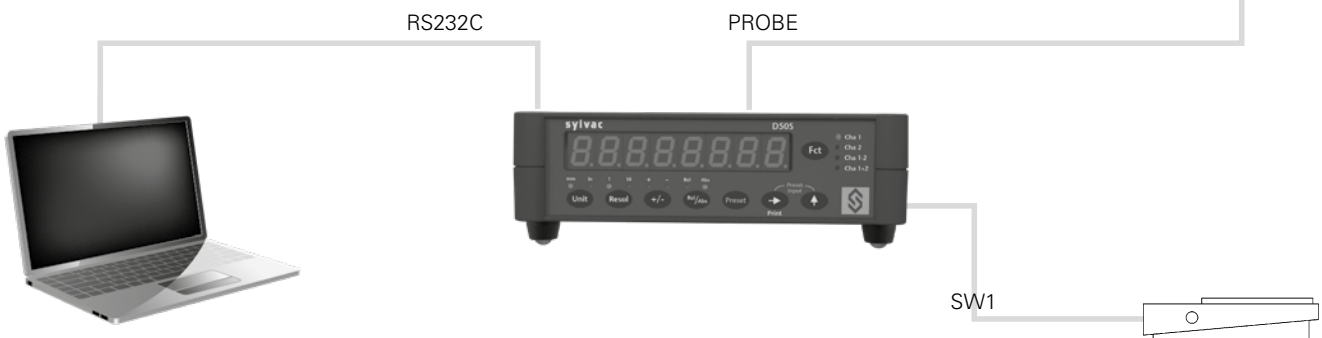
# Digital display

# D50S

## POSSIBILITIES OF CONNECTION



H







# Digital display

D62S

## DESCRIPTION

- New table display unit for digital P12D measuring probes
- Shockproof construction
- 2 inputs with connectors type M8 :
  - display of channel 1 value
  - display of channel 2 value
  - display of the combined value of channel 1 - or + that of channel 2
  - Automatic detection and display of the channel used
- Large 4.3" colour touch screen with intuitive functions
- Resolution up to 0.00001 mm (0.01 µm)
- Central button with selectable favourite function
- Wide range of functions, including MIN/MAX/DELTA
- Connector for optional pedal 904-4101
- USB and RS232 data outputs
- IP54 liquid-proof front panel for workshop use
- Advanced version with battery, Bluetooth® system and tolerance status indication via integrated LED bar



H

**IP54**

(front face)

**mini-USB**

**RS232**



Output cable RS232 to RS232 (926-5609) or USB (925-1142) or output cable mini-USB sur USB (926-6001)

Rubber protection - shockproof

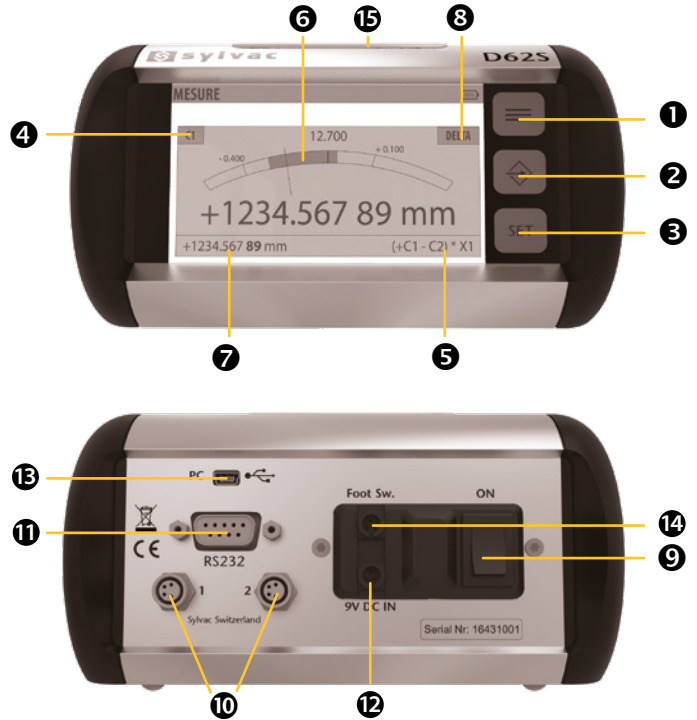


# Digital display

# D62S

## DISPLAY

- 1** Menu display
- 2** Favourite key
- 3** SET
- 4** Selection of channels
- 5** Formula <sup>1)</sup>
- 6** Analog display
- 7** Current value, mode MIN/MAX/DELTA <sup>1)</sup>
- 8** Measuring mode MIN/MAX/DELTA <sup>1)</sup>
- 9** ON/OFF switch
- 10** Probe inputs (M8 - P12D)
- 11** RS232 inputs/outputs
- 12** Power-supply
- 13** mini/USB Device (PC connection)
- 14** Footswitch input
- 15** Light indicator of the global tolerances <sup>1)</sup>



<sup>1)</sup> only on Advanced model

## TECHNICAL SPECIFICATIONS

	804-1062	804-1063
Model	D62S	D62S Advanced
Inputs	2x M8 for Sylvac absolute digital probes	
Resolution	µm	0.01
Max. error	µm	P12D HR : 0.6
Repeatability	µm	P12D HR : 0.08
Overall dimensions	mm	170 x 90 x90
Weight	g	613
Case	Aluminium and thermoplastic elastomer	
Protection according to IEC 60529	IP40 (Front face : IP65)	
Output data	USB (Device) <sup>1)</sup> , RS232	Bluetooth® wireless technology, RS232, USB (Device) <sup>1)</sup>
Indicator of the global tolerance		•
Battery		•
Time and date display (RTC)		•

<sup>2)</sup> see cables chapter

H

# Digital display

# D62S

## STANDARD DELIVERY

- Unit according to technical specifications
- Charging unit according to country (904-4200)
- Instruction manual

## APPLICATIONS



Probes P12D connected to a D62S.



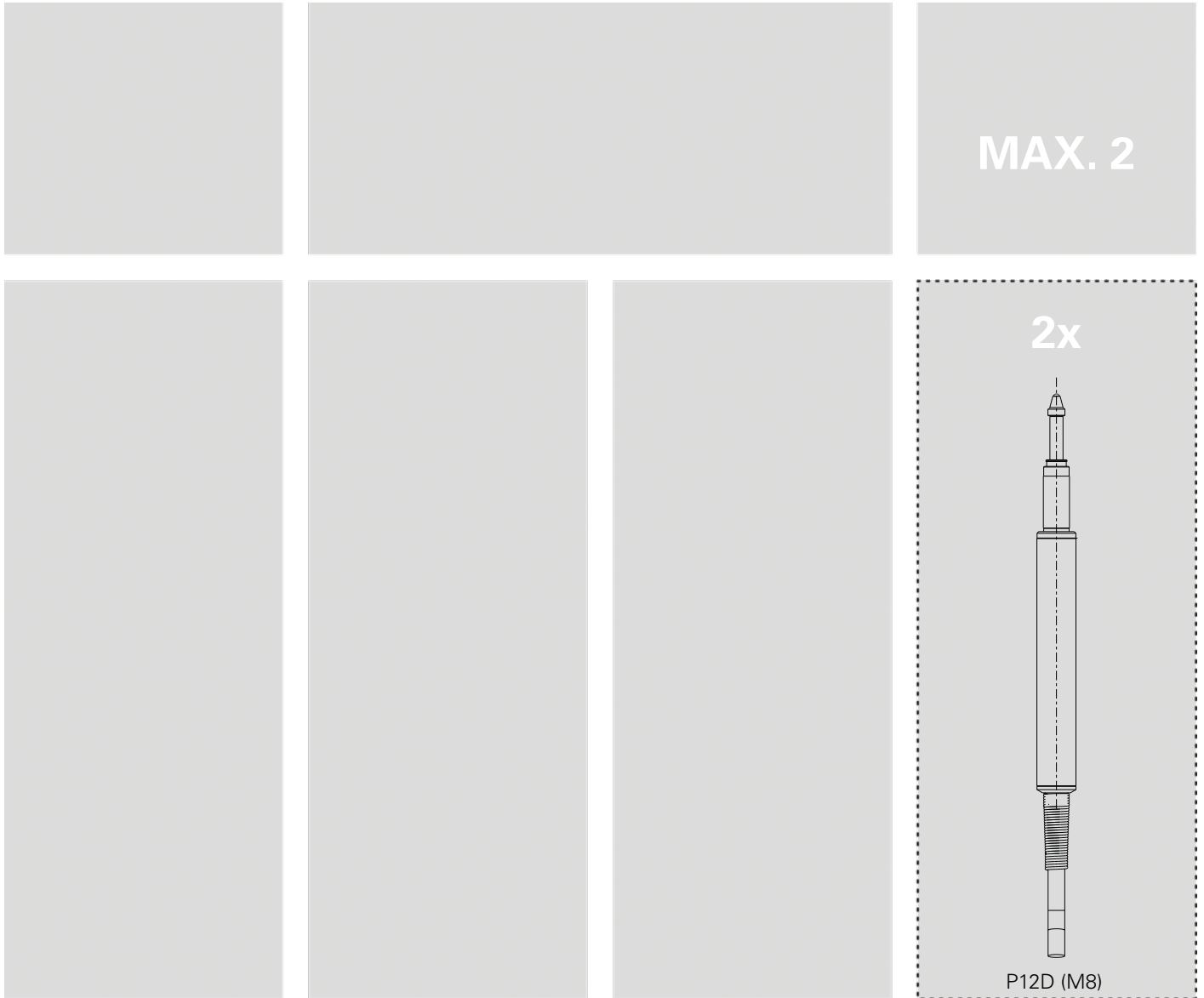
D62S Advanced sending data on the Sylvac Anywhere App for smartphones.



# Digital display

# D62S

## POSSIBILITIES OF CONNECTION



H



# Digital display

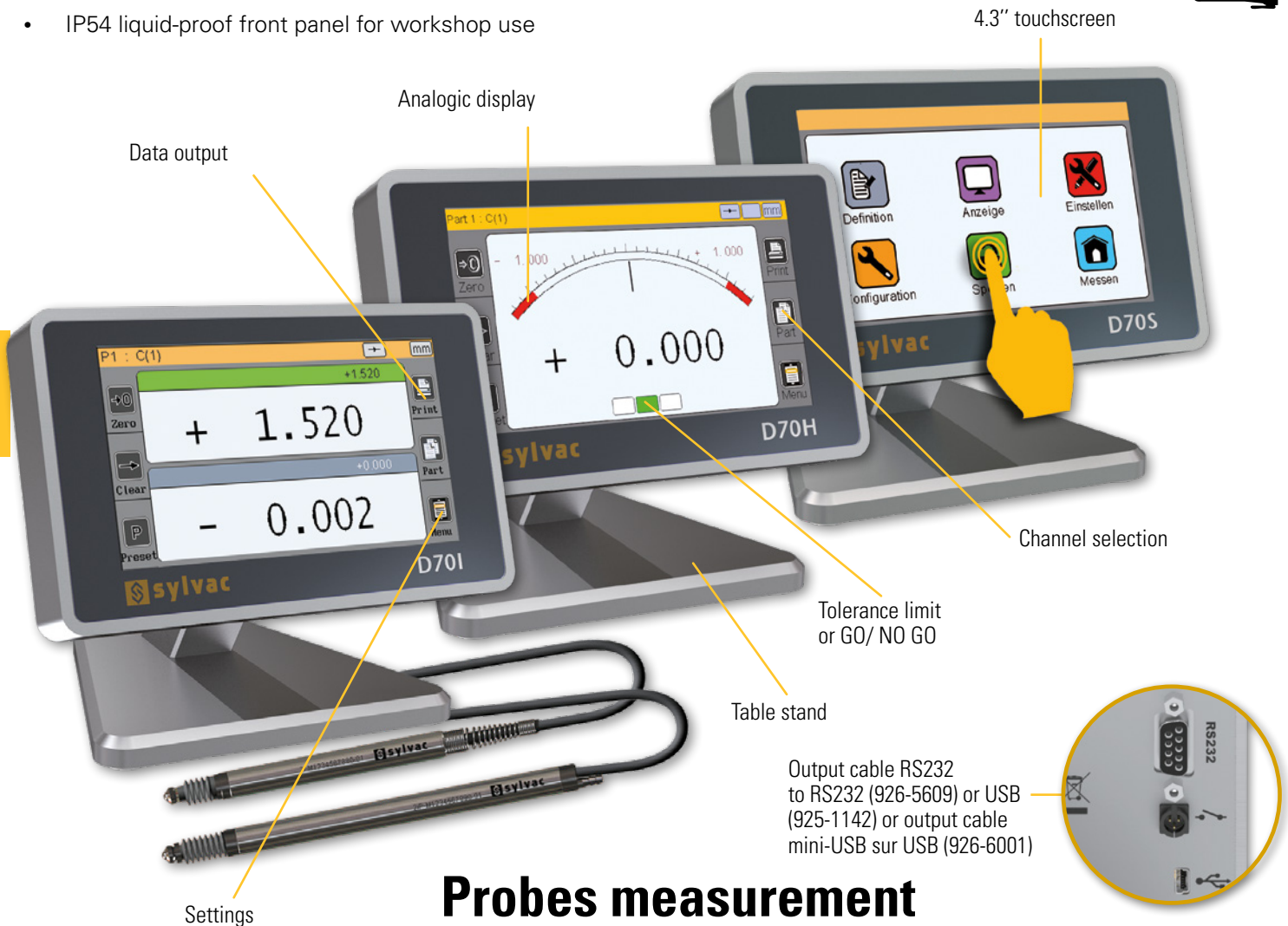
# D70S/H/I

## DESCRIPTION

- Compact display units for measuring probes
- Extremely robust aluminium housing
- Available in 3 versions with 2 probe inputs :
  - D70H = for HEIDENHAIN touch probes type ST/MT
  - D70I = for SYLVAC inductive probes
  - D70S = for SYLVAC capacitive probes
- Large 4.3" colour touch screen with intuitive functions
- Display in different modes (possibility to display the 2 values simultaneously)
- Resolution up to 0.0001 mm (0.1 µm) and 0.00001 mm (0.01 µm) for version D70H
- Extensive choice of functions including MIN/MAX/DELTA and channel combinations
- Connector for optional pedal 904-4101 (D70S) and 904-4102 (D70H and D70I)
- Powered by USB cable, the unit is detected as an «external keyboard» when connected to the computer, allowing for easy data transfer.
- USB and RS232 data outputs
- Connector for Mbus
- IP54 liquid-proof front panel for workshop use

**mini-USB**

**RS232**



## Probes measurement

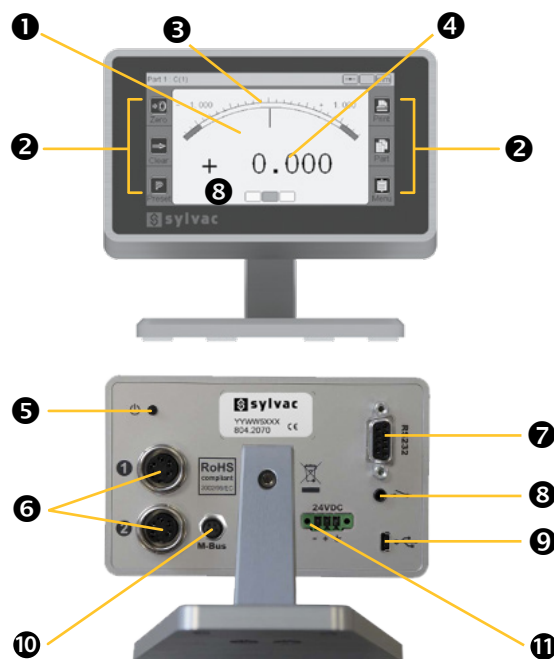


# Digital display

# D70S/H/I

## DISPLAY

- ❶ 4.3" Touchscreen display
- ❷ User friendly interface
- ❸ Analogic display
- ❹ Digital display
- ❺ ON/OFF
- ❻ 2 Capacitive / Inductive / 1VPP probes input (depending model)
- ❼ RS232 output
- ❽ 1 external contact
- ❾ Mini-usb and and supply/data
- ❿ Input M-Bus / M8 (depending model)
- ⓫ Power-supply 24VDC (depending on model)



## TECHNICAL SPECIFICATIONS

		804-2070
Type		D70S
Overall dimensions	mm	140x105x111
Weight	kg	0.6
Case		Aluminium
Protection according to IEC 60529		IP65
Output data		USB / RS232
Probes		Sylvac Capacitive probes
Programmable by PC		●

		804-2072
Type*		D70H
Overall dimensions	mm	140x105x111
Weight	kg	0.6
Case		Aluminium
Protection according to IEC 60529		IP65
Output data		USB / RS232 (1x1)
Probes		Heidenhain ST/MT probes (Mitutoyo & Magescale with adapter) / P12D
Programmable by PC		●

\* Not available in Switzerland



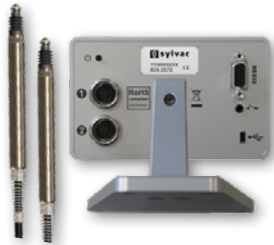
# Digital display

D70S/H/I/

## TECHNICAL SPECIFICATIONS

		804-2071
Type		D70I
Overall dimensions	mm	140x105x111
Weight	kg	0.6
Case		Aluminium
Protection according to IEC 60529		IP40
Output data		USB / RS232 (1x1)
Probes		Sylvac Inductive probes (Tesa & Mahr* compatible) / P12D
Programmable by PC		●

\* Mahr probes : only probes compatible Tesa



D70S : Capacitive probes



D70I : Inductive probes



D70H : Heidenhain probes

## APPLICATIONS



D70S with capacitive Sylvac probes



D70H with Heidenhain probes



D70I with inductive probes

## STANDARD DELIVERY

- Unit according to technical specifications
- Table base
- Charging unit
- Instruction manual

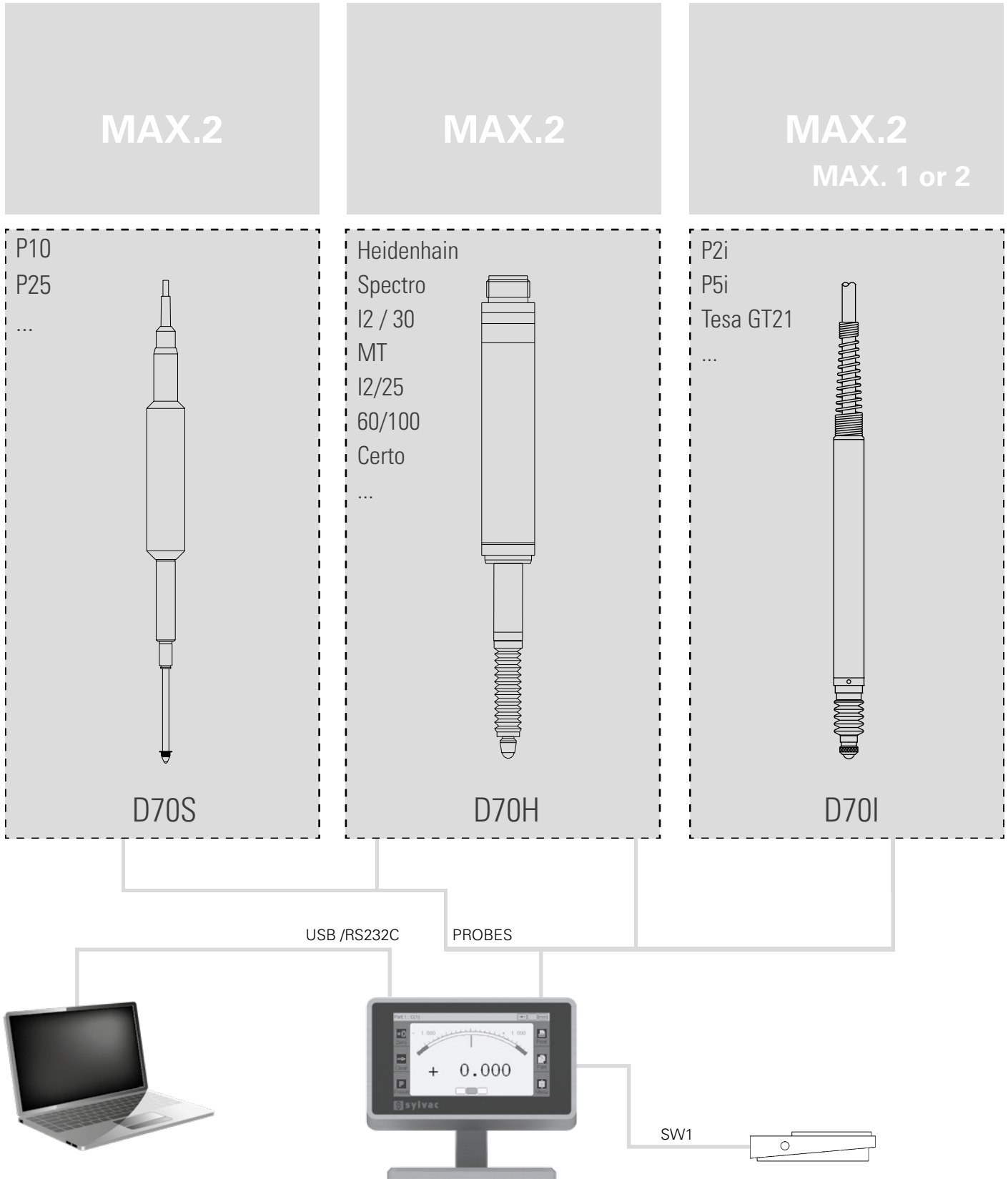
H



# Digital display

# D70S/H/I

## POSSIBILITIES OF CONNECTION



H





# Digital display

D70A

## DESCRIPTION

- Compact display units for air measurement equipped with a digital pressure sensor acting as a converter to convert a pressure value into a highly accurate dimensional value.
- Available in 2 versions :
  - D70A1 with one air inlet
  - D70A2 with two air inlets
- Features similar to the other D70 units, but with some special features specific to air measurement:
  - Each inlet is equipped with a throttle to define the volume of air entering the unit according to the specificities of the connected air buffer.
  - Calibration of the unit with 2 or 3 standards
  - Possibility to activate an alarm in case of a change in supply pressure or a change in temperature
  - Unit fully configurable by QR code
- Display resolution up to 0.00001 mm (0.01  $\mu$ m)
- Requires no maintenance or calibration
- Compatible with all brands of air pads
- Delivered with a set of 6 different choke valves.
- Connector for M-BUS modules
- IP54 liquid-proof front panel for workshop use

## Air measurement



4.3" touchscreen

mini-USB

RS232

Table stand

\* plug and air gages available on request

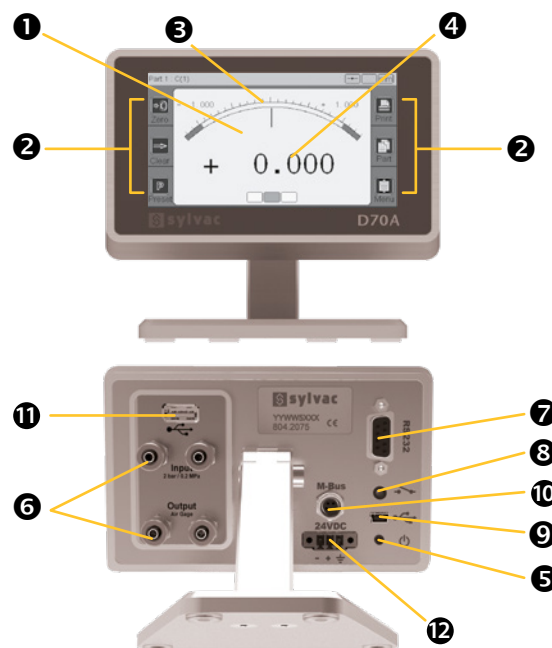
Output cable RS232 to RS232 (926-5609) or USB (925-1142) or output cable mini-USB sur USB (926-6001)

# Digital display

# D70A

## DISPLAY

- ❶ 4.3" Touchscreen display
- ❷ User friendly interface
- ❸ Analogic display
- ❹ Digital display
- ❺ ON/OFF
- ❻ 1 or 2 air gages inputs (depending model)
- ❼ RS232 output
- ❽ 1 external contact
- ❾ Mini-usb and and supply/data
- ❿ M-Bus Input
- ⓫ USB key input
- ⓬ Power-supply 24VDC



## TECHNICAL SPECIFICATIONS

		804-2074
Type		D70A - 1 input
Overall dimensions	mm	140x105x111
Weight	kg	0.6
Case		Aluminium
Protection according to IEC 60529		IP65
Output data		USB / RS232
Instruments		Plug gages and air gages / P12D
Programmable by PC		●

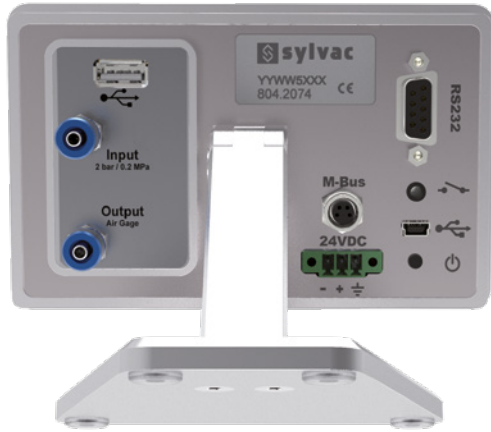
		804-2075
Type*		D70A - 2 inputs
Overall dimensions	mm	140x105x111
Weight	kg	0.6
Case		Aluminium
Protection according to IEC 60529		IP65
Output data		USB / RS232 (1x1)
Instruments		Plug gages and air gages / P12D
Programmable by PC		●



# Digital display

D70A

## TECHNICAL SPECIFICATIONS



D70A - 1 input

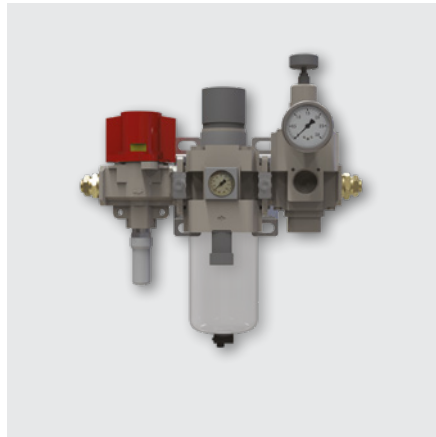


D70A - 2 inputs

## APPLICATIONS AND ACCESSORIES



D70A with air and plug gauges



Air kit for D70A (804-2203)



D70A with accessory 804-2202 (panel mounting)

## STANDARD DELIVERY

- Unit according to technical specifications
- Table base
- Charging unit
- Instruction manual
- 2 additional sets of restrictors

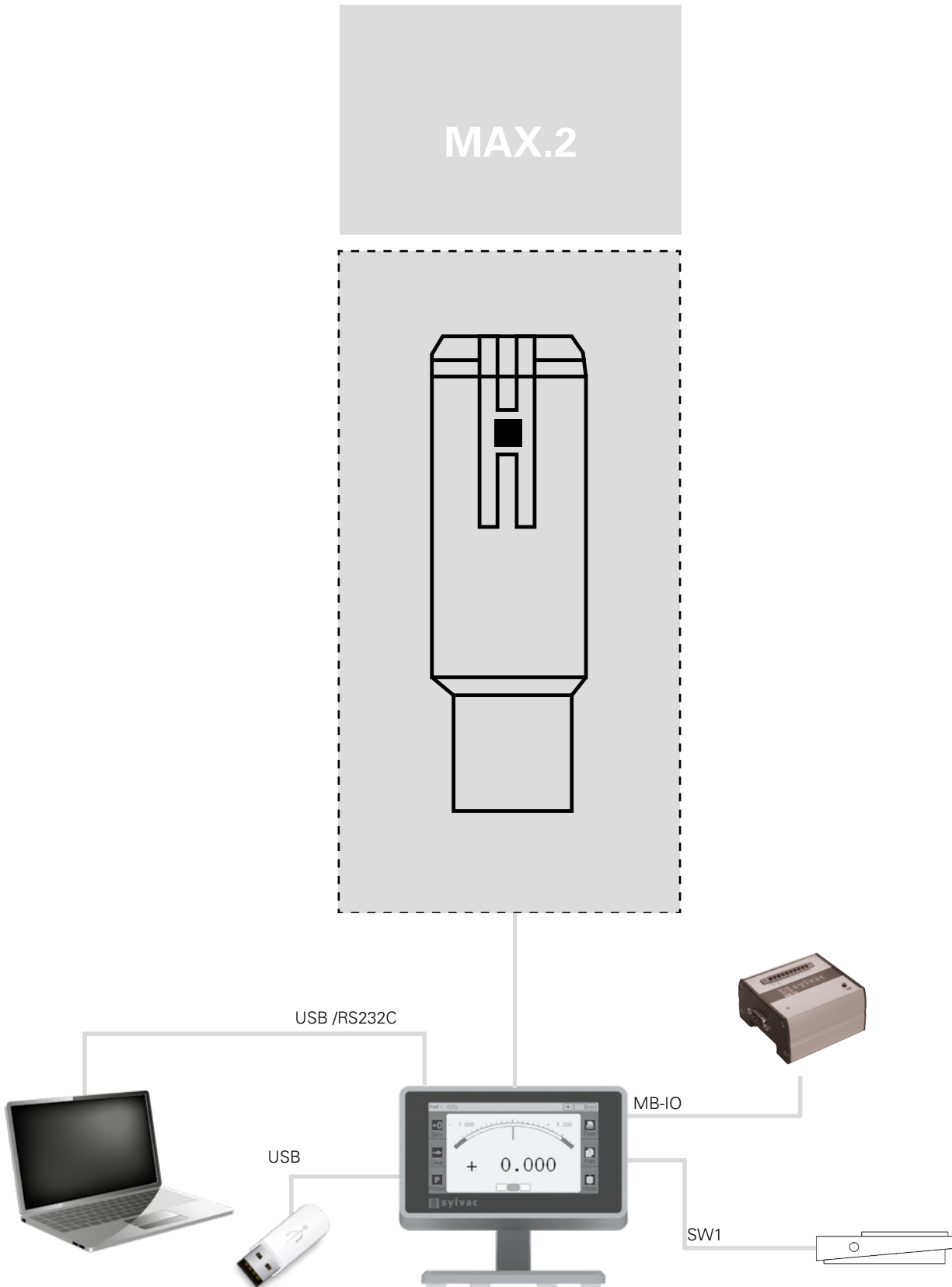
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# Digital display

D70A

## POSSIBILITIES OF CONNECTION



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# Multiplexer unit

# D200S

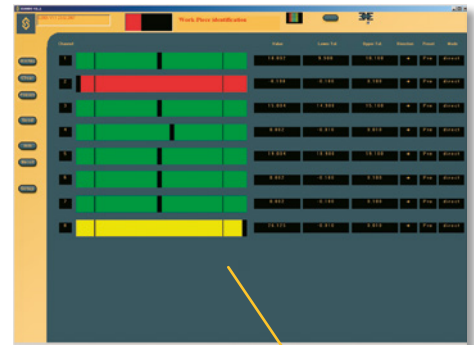
## DESCRIPTION

- Unit for connecting up to 8 SYLVAC capacitive probes and visualising the results on a PC (software included) or exporting the data.
- Housing made of aluminium profile and ABS plastic that can be placed vertically or horizontally
- 8 inputs for capacitive sensors P5, P10 and P25
- I/O terminal block with opto-coupled inputs/outputs
- Free software to view up to 24 channels simultaneously, create channel combinations, perform dynamic measurements or create sequences.
- Up to 3 units can be connected to the software, so that up to 24 probe inputs can be used.
- Possibility to connect a D110V unit for lifting the vacuum probes
- 2 connectors for optional pedal 904-4101
- USB and RS232 data outputs
- IP50 protection



Output cable USB to USB (804-1210) or output cable RS232 to RS232 (925-5609)

8 inputs for Sylvac probes



Software allowing the treatment of up to 24 channels simultaneously (bargraph)

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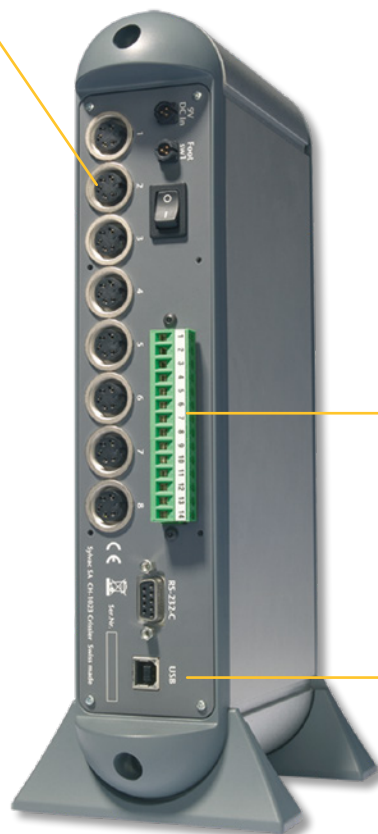
Tolerance indicators

Connection by USB (2x) or RS232 (1x)



Opto-coupled digital output rack

Connection by USB (2x) or RS232 (1x)



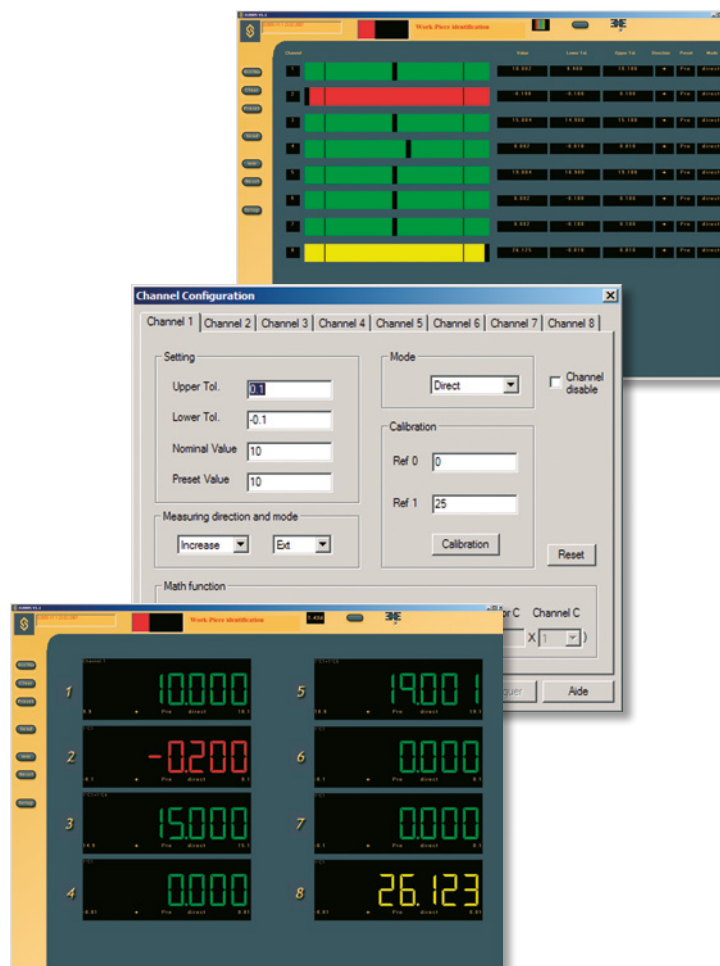


# Multiplexer unit

# D200S

## DISPLAY/SOFTWARE

- Selection of unit mm/inch**
- Selection of resolution**
- PRESET function**
- Sending Data**
- Tolerance indicators with LED**
- Min/Max/Delta display**
- Individual selection of measuring direction**
- Switchable digital/bargraph display**
- Global tolerance status of the measured part**
- Programming channels screen**
- Sending Sequences of Data**
- External contact configuration**
- Electrical external contact configuration**
- Open / Save configurations**
- Transfer configuration to D200S unit**



## TECHNICAL SPECIFICATIONS

		804-1200
Type		D200S
Max. Error	µm	P2 : 1.5 / P5 : 1.6 / P10 : 1.6 / P25 : 1.9
Repeatability	µm	P2 : 0.2 / P5 : 0.2 / P10 : 0.2 / P25 : 0.2
Frequency of measurement		200 values /second
Overall dimensions	mm	304 x 171 x 61
Weight	kg	1.2
Case		Aluminium profile, Terlend plastic, ABS and aluminium vanished
Protection rating according to IEC 60529		IP50
Output data		USB / RS232 <sup>1)</sup>
Programmable by PC		●

<sup>1)</sup> see cables chapter

# Multiplexer unit

# D200S

## STANDARD DELIVERY

- Instrument according to technical specifications
- Feet for use in vertical position
- Charging unit according to country (904-4200)
- PC Connection cable type USB (804-1210)
- CD with D200S software
- Instruction manual

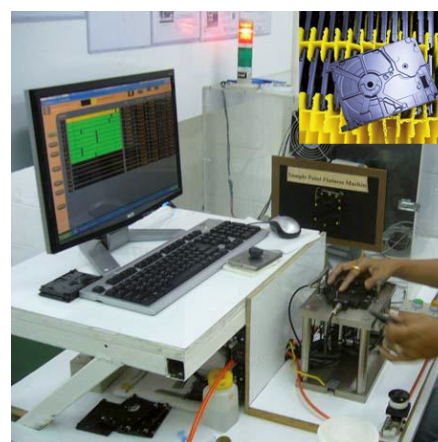
## APPLICATIONS



Dynamic measurement of several diameters, (OD and ID) of a shaft



Capacitive probes connected to a D200S.



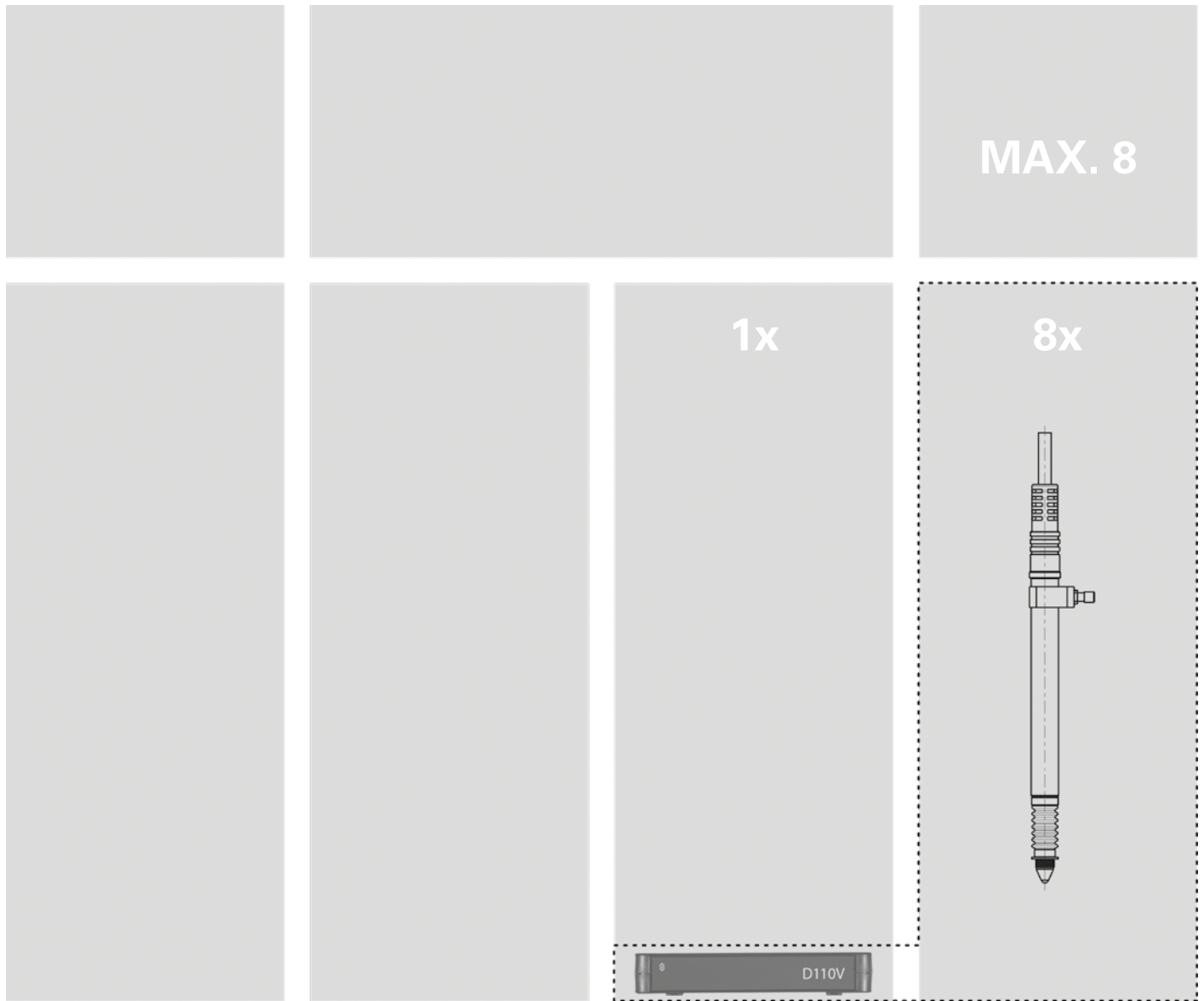
Multi-gauging application



# Multiplexer unit

D200S

## POSSIBILITIES OF D110V PNEUMATIC LIFTER



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# Multiplexer unit

D200S

## POSSIBILITIES OF CONNECTION

MAX. 8

8x



P2...P25

MAX. 8

8x



P2...P25

MAX. 8

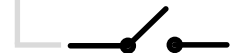
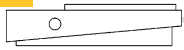
8x



P2...P25



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# Digital display

# D300S V2

## DESCRIPTION

- Multifunctional units for connecting both capacitive probes and handheld instruments connected via USB cable or Bluetooth®
- Housing made of aluminium profile and ABS plastic
- Large 8.5" colour touch screen
- Available in several versions with different connection possibilities :
  - 804-1300: 2 inputs for capacitive sensors and 6 USB inputs
  - 804-1310: 4 inputs for capacitive sensors and 6 USB inputs
  - 804-1320: input for M-BUS modules and 6 USB inputs
  - 804-1330: input for M-BUS modules, 2 inputs for capacitive sensors and 6 USB inputs
  - 804-1340: input for M-BUS modules, 4 inputs for capacitive sensors and 6 USB inputs
- Intuitive interface to create up to 64 pages with up to 8 display channels per page, create channel combinations, perform dynamic measurements or create sequences
- Display resolution up to 0.0001 mm (0.1 µm)
- I/O terminal block with opto-coupled inputs/outputs
- 2 connectors for optional pedal 904-4101
- VGA output for external display connection
- Ethernet RJ-45 connector
- USB and RS232 data outputs
- IP65 liquid-proof front panel for workshop use

Large touchscreen 8.5" protected against liquids IP65

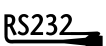


Output cable USB to USB (804-1210) and output cable RS232 to RS232 (925-5609)



Fully configurable user interface allowing to define the number of displayed channels per screen

Ergonomic keyboard



\* Dongle Smart required



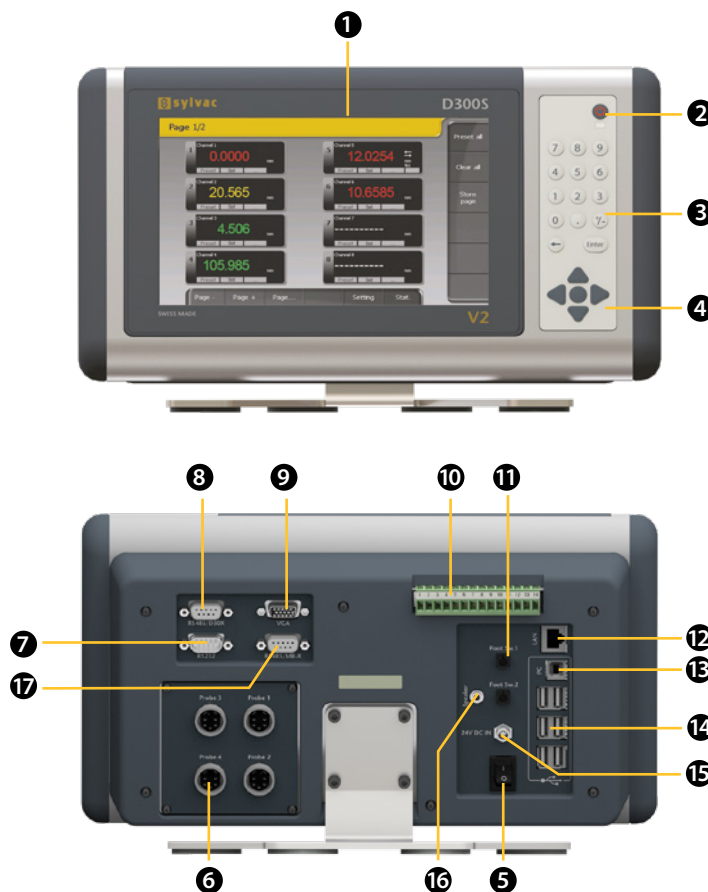
# Digital display

# D300S V2

## INTERFACE | HARDWARE

- ❶ Touchscreen 8.5"
- ❷ ON/OFF button for LCD
- ❸ Numeric keyboard
- ❹ Navigation keyboard
- ❺ ON/OFF switch
- ❻ Capacitive probes inputs
- ❼ RS-232 instrument input or PC connection <sup>1)</sup>
- ❽ RS-485 input
- ❾ VGA output
- ❿ Opto-coupled digital output
- ⓫ 2 inputs for external contacts
- ⓬ RJ-45 Ethernet
- ⓭ USB Device connector
- ⓮ 6 USB Host inputs
- ⓯ 24VDC connector
- ⓰ Audio jack connector
- ⓱ RS485 connector for connecting MB-X modules

<sup>1)</sup> depends on configuration



## TECHNICAL SPECIFICATIONS

	804-1300	804-1320	804-1310	804-1330	804-1340
Model	D300S-2	D300S-4	D300S		
Inputs *	2 probes**	4 probes**	M-Bus**	2 probes / M-Bus**	4 probes / M-Bus**
Max error	µm	6 USB**			
Max. Error <sup>1)</sup>	µm	P2 : 1.5 / P5 : 1.6 / P10 : 1.6 / P25 : 1.9	---	---	---
Repeatability	µm	P2 : 0.5 / P5 : 0.6 / P10 : 0.6 / P25 : 0.8	---	---	---
Overall dimensions	mm	P2 : 0.2 / P5 : 0.2 / P10 : 0.2 / P25 : 0.2	---	---	---
Weight	kg	330 x 175 x 77			
Case		3.3			
Protection rating according to IEC 60529		Steel / Plastic			
Output data		IP40			
Programmable by PC		USB / RS232			
		●			

<sup>1)</sup> Probe and unit calibrated

\* Extensible to 32 probes and 12 USB instruments



# Digital display

# D300S V2

## STANDARD DELIVERY

- Unit according to technical specifications
- Table base
- External contact (foot-pedal)
- Charging unit according to country (804-4000)
- Instruction manual

## APPLICATIONS



Many instruments connected to the D300S with live displayed colored values to indicate the tolerances



Multi-gauging measurement using D200S interface and D300S display



Measurement using PS17 bench Automatic detection of measuring channel and automatic switch to the right window



Multiple instruments connection through Bluetooth® wireless technology



Multiple instruments connection through M-BUS inputs



Dial gauges with Bluetooth® wireless technology connected to D300S

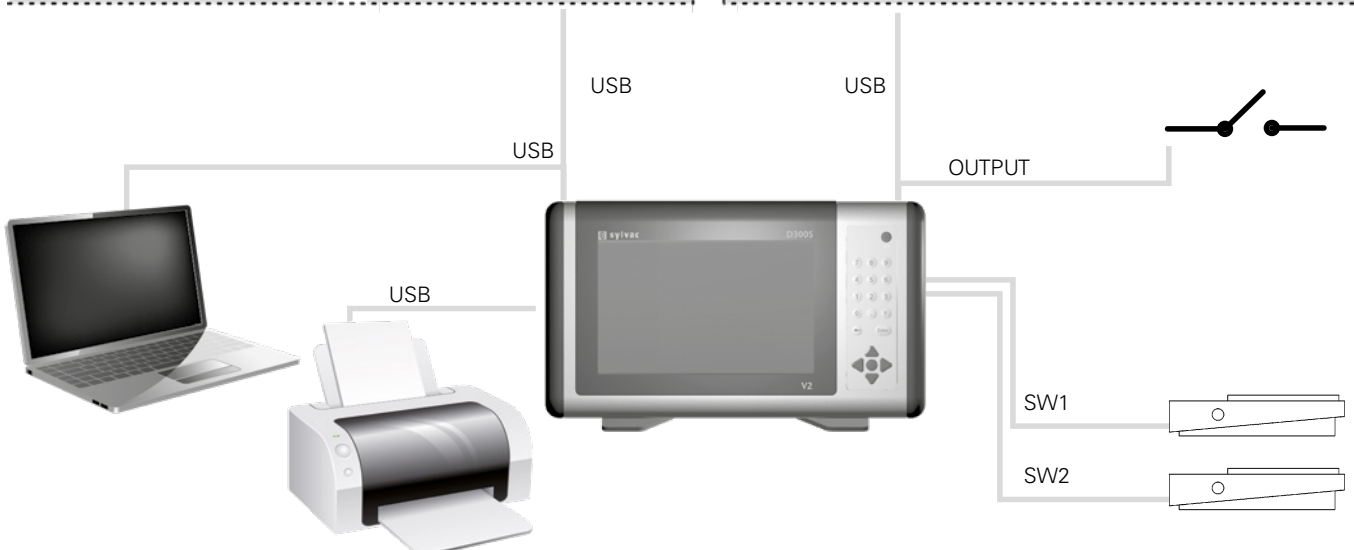
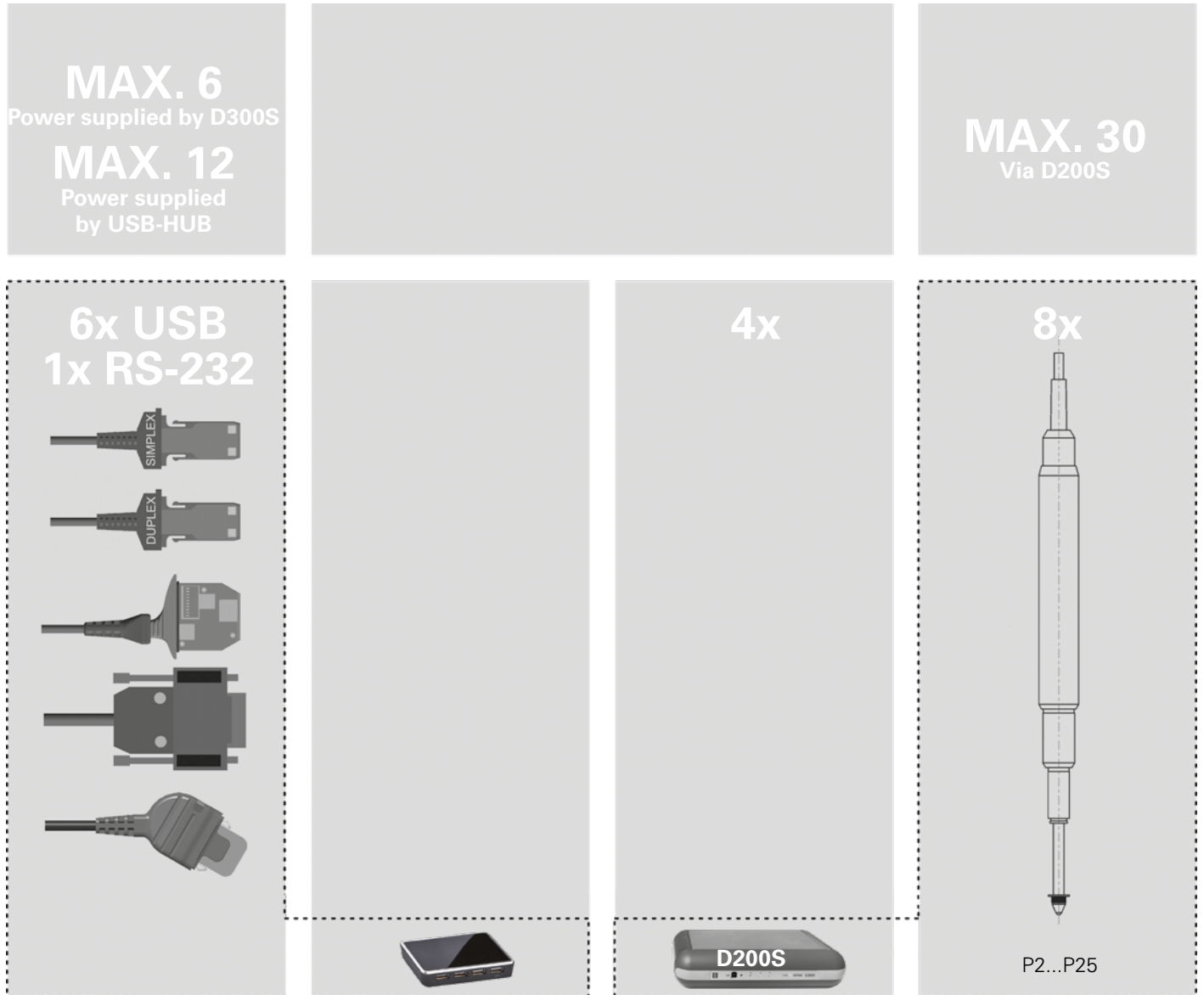
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# Digital display

# D300S V2

## POSSIBILITIES OF CONNECTION WITH ACCESSORIES



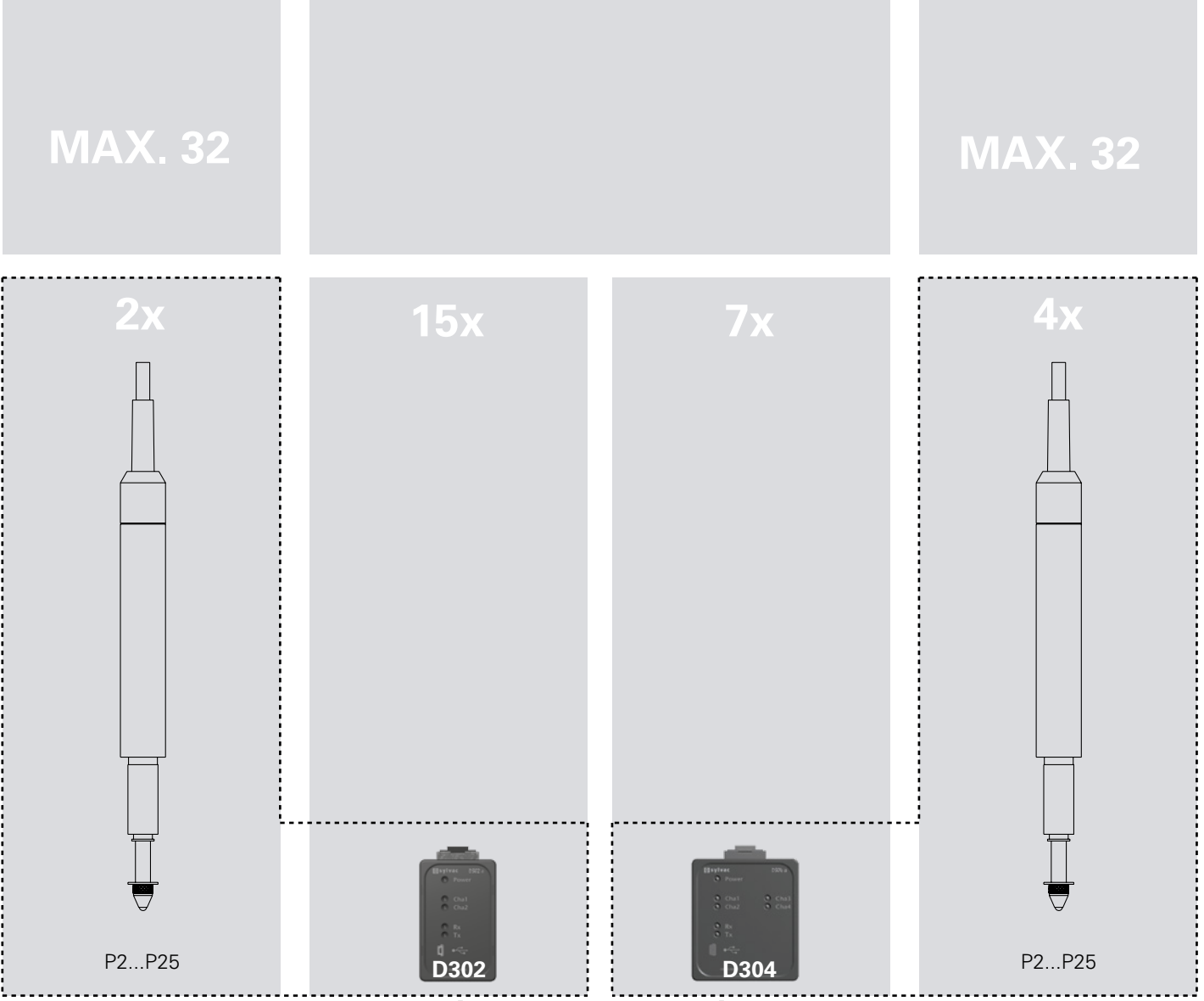
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# Digital display

# D300S V2

## POSSIBILITIES OF CONNECTION WITH ACCESSORIES



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# Digital display

# D300S V2

## POSSIBILITIES OF CONNECTION WITH ACCESSORIES

### MAX. 32

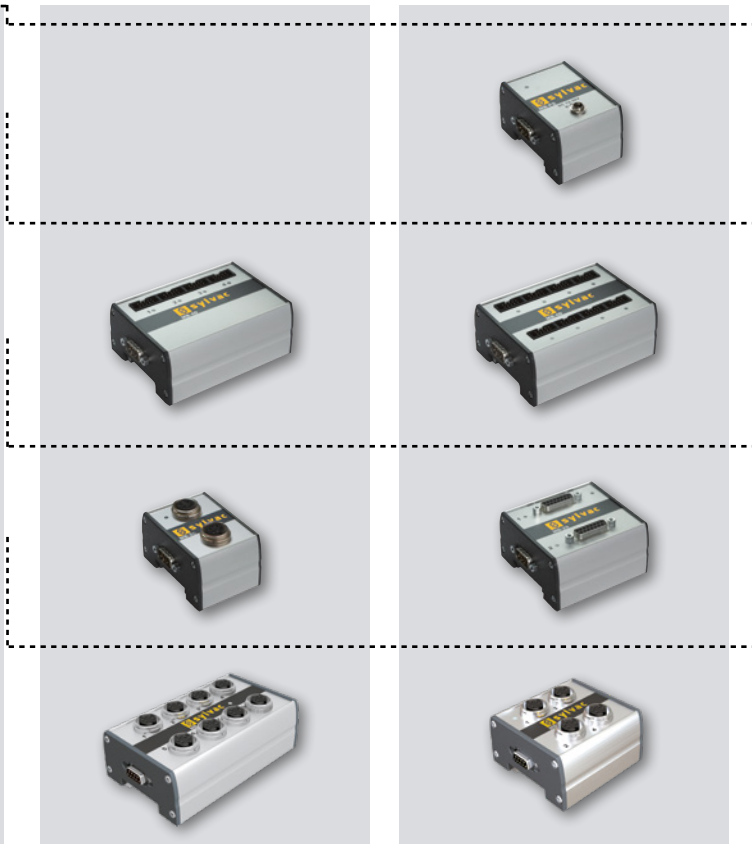
Compatible with all M-BUS modules, except MB-RS, MB-AG and MB-BT

### MAX. 32

### 2 - 8x\*



P2i / P2iP / P5i / P5iP

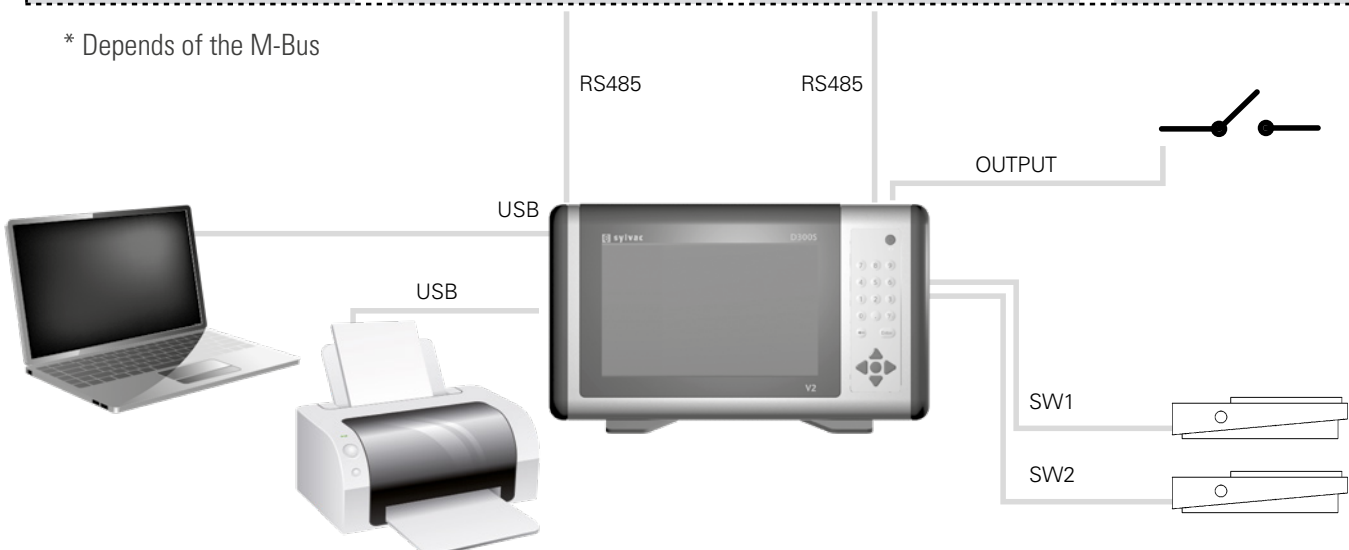


### 2 - 8x\*



P2i / P2iP / P5i / P5iP

\* Depends of the M-Bus



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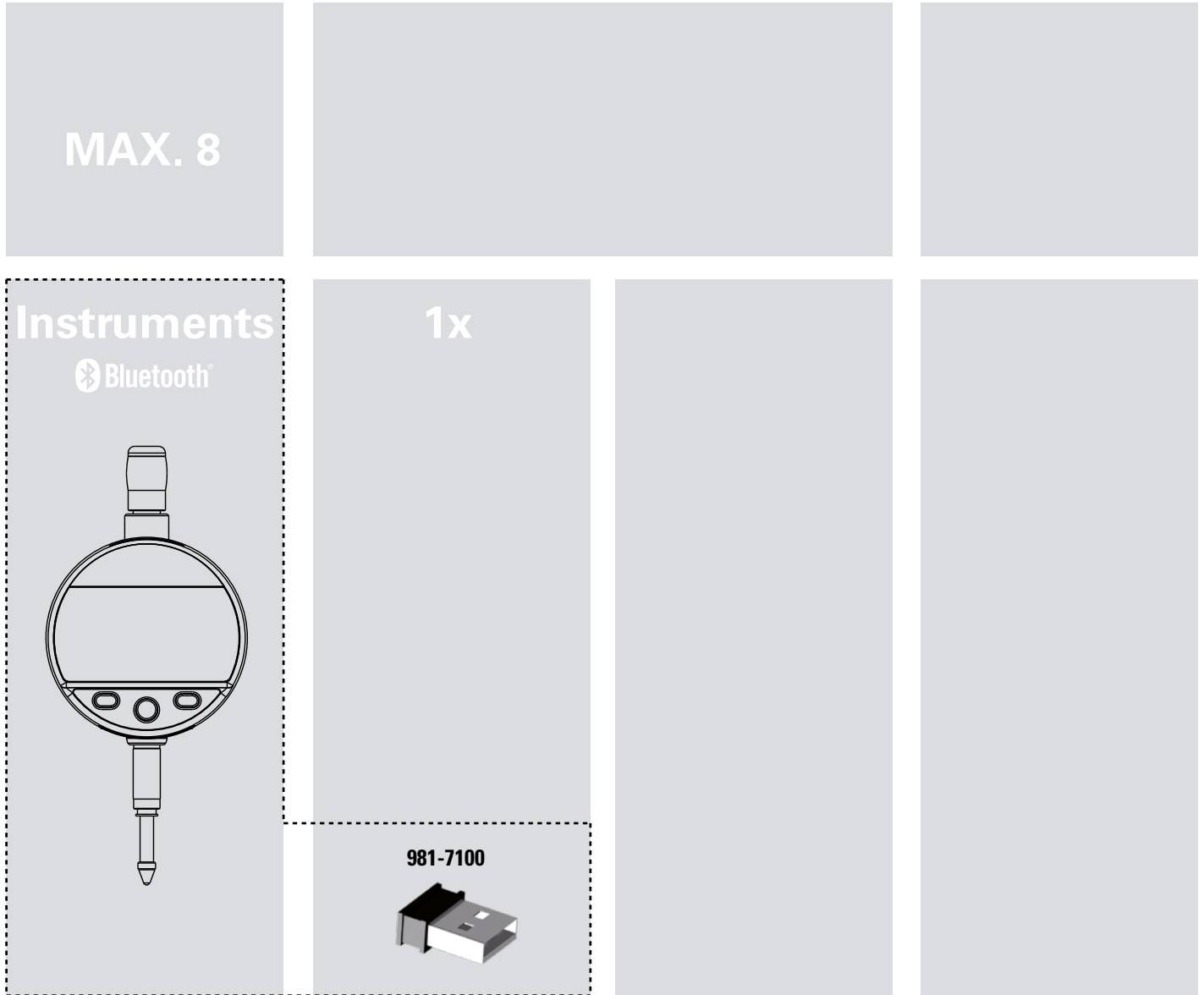




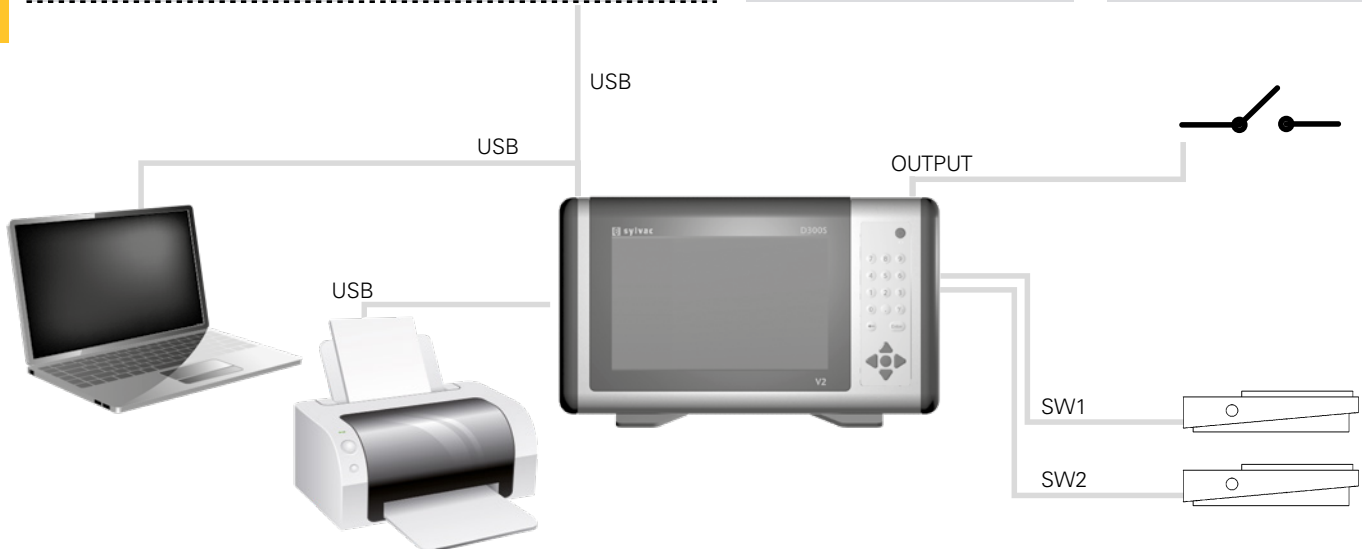
# Digital display

# D300S V2

## POSSIBILITIES OF CONNECTION WITH BLUETOOTH® WIRELESS TECHNOLOGY



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# Digital display

# D400S

## DESCRIPTION

- Multifunctional unit for connecting up to 99 Sylvac instruments of different makes via M-BUS modules (the unit itself has no inputs for the instruments)
- Ideal for multi-dimensional control stations and automation applications
- Robust aluminium housing with table stand or can be integrated into a panel
- Large 7" colour touch screen
- Displays up to 32 channels simultaneously (on the same screen) or spread over several pages (max. 32)
- Intuitive interface for creating channel combinations, performing dynamic measurements, editing mathematical formulas or creating sequences
- Up to 128 room configurations can be stored and up to 30,000 values can be saved per configuration or saved on a USB stick.
- Basic SPC functions (Cp, Cpk, run chart, Pareto, histogram with Gauss curve, etc.).
- Display resolution up to 0.0001 mm (0.1  $\mu$ m)
- Connectors for optional pedal 904-4101
- USB and RS2323 data outputs
- ASCII and Modbus communication protocols
- IP54 liquid-proof front panel for workshop use



Panel mounting  
(accessory 804-2202)

Large touchscreen 7" protected against liquids IP65



Output cable USB to USB (804-1210) or RS232 (925-5609)



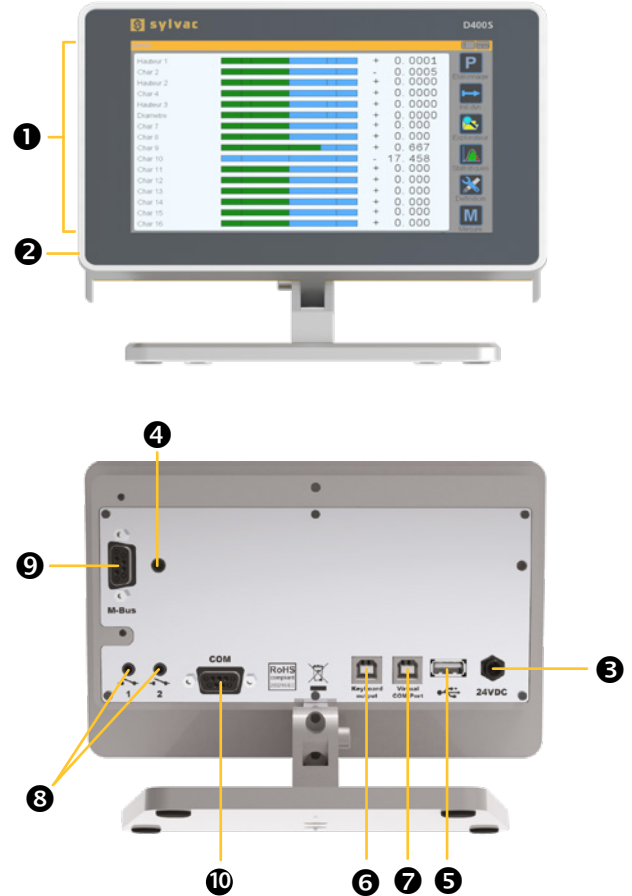


# Digital display

# D400S

## INTERFACE | HARDWARE

- ❶ Customizable display interface
- ❷ Aluminium body
- ❸ 24VDC Power supply
- ❹ Nut for DIN rail mounting (optional)
- ❺ USB key connector or QR code reader
- ❻ USB for HID keyboard emulation
- ❼ Virtual Com Port
- ❽ Footswitch 1 and 2
- ❾ Mbus connector
- ❿ Com Port (ASCII communication, Modbus RTU and Profinet module connection)



## TECHNICAL SPECIFICATIONS

		804-2400
Model		D400S
Overall dimensions	mm	200x143x151.6
Weight	kg	1.3
Case		Aluminium
Protection rating according to IEC 60529		IP65 (front face)
Output data		USB / RS232
Programmable by PC		●



# Digital display

D400S

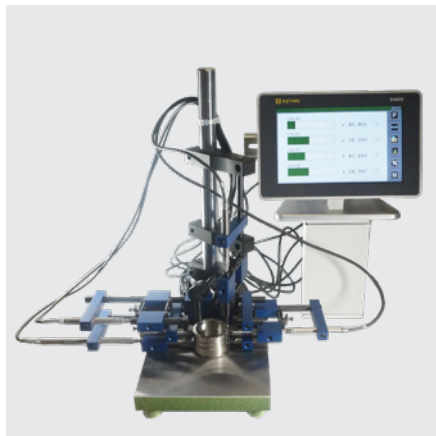
## STANDARD DELIVERY

- Unit according to technical specifications
- Charging unit
- Instruction manual

## APPLICATIONS



Probes connection through M-BUS inputs



Inductive probes connection on a jig



Probes and indicators connection through M-BUS inputs



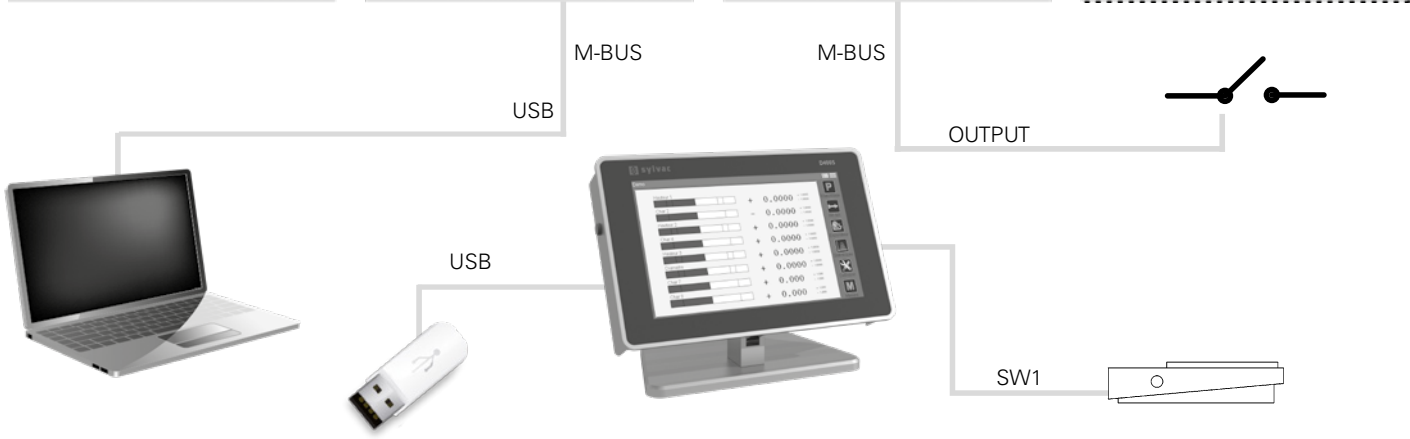
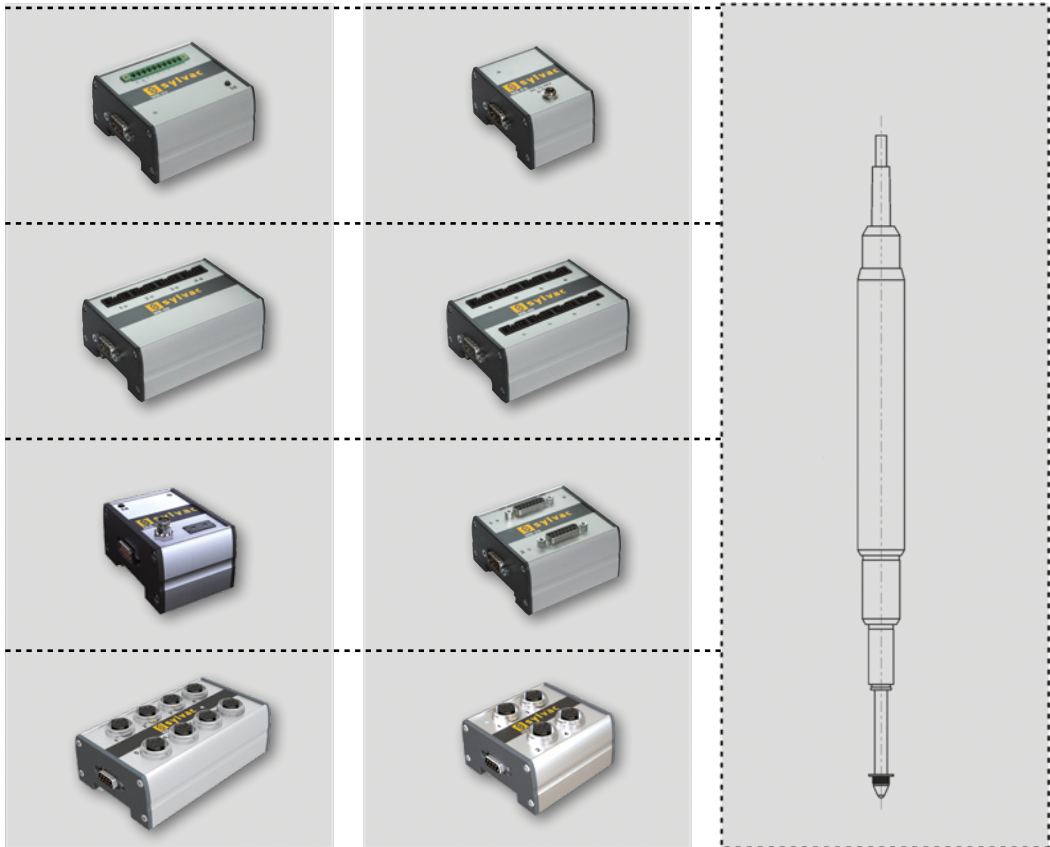
# Digital display

# D400S

## POSSIBILITIES OF CONNECTION WITH ACCESSORIES

MAX.99

Compatible with all M-BUS modules, except MB-RS



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# Multiplexer unit

# D302 / D304

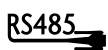
## DESCRIPTION

- Multiplexing units for connecting Sylvac capacitive probes to a computer or a PLC
- 2 or 4 inputs for capacitive sensors P5, P10 or P25
- Aluminium and plastic housing
- Available in 2 versions :
  - D302/D304 allowing the reading and conversion of the position value of Sylvac capacitive probes up to a resolution of 0.1µm. The results are available on a USB port and on a MODBUS RS485 port.
  - D302a/D304a equipped with an extension to provide analogue voltages corresponding to the position of the probes, with a range of +/-10V and a resolution of up to 0.025 mV
- Baud rate 10-20 measurements per second depending on resolution
- Up to 16 D304 units can be coupled together to have a maximum of 64 probe inputs.
- IP40 protection



Output cable RS485 to RS485 (925-5609)

Output cable mini-USB to USB (926-6001)



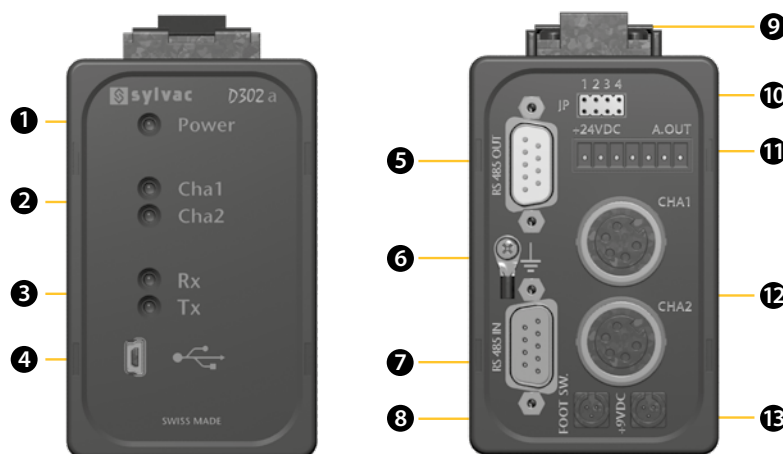


# Multiplexer unit

# D302 / D304

## HARDWARE DESCRIPTION

- ❶ LED Power
- ❷ LED channel
- ❸ LED RS 485 activity
- ❹ USB port for PC connection
- ❺ RS 485 output
- ❻ Ground connector
- ❼ RS 485 input
- ❽ External connector
- ❾ Standard clamping (DIN 35mm)
- ❿ Jumpers
- ⓫ Analog output / 24 VDC (only version a)
- ⓬ Probes input
- ⓭ 9V power supply input



## TECHNICAL SPECIFICATIONS

		804-1302	804-1303	804-1304	804-1305
Modele		D302	D302a	D304	D304a
Max error	µm	P2 : 1.5 / P5 : 1.6 / P10 : 1.6 / P25 : 1.9			
Max. Error <sup>1)</sup>	µm	P2 : 0.5 / P5 : 0.6 / P10 : 0.6 / P25 : 0.8			
Repeatability	µm	P2 : 0.2 / P5 : 0.2 / P10 : 0.2 / P25 : 0.2			
Overall dimensions	mm	95 x 88 x 55		95 x 88 x 77	
Weight	kg	0.3			
Case		Aluminium profil / plastic TA 6			
Protection rating according to IEC 60529		IP40			
Output data		USB / RS 485			
Programmable by PC		•			
Analog output signal			-10V ... +10V		-10V ... +10V

## STANDARD DELIVERY

- Unit according to technical specifications
- Feet (pair)
- RS232/RS485 cable
- Charging unit according to country (904-4200)
- Instruction manual





# Multiplexer unit

# M-Bus

## DESCRIPTION

- Interfacing modules for connecting Sylvac instruments (hand instruments and probes) as well as instruments of other brands to the D300S and D400S units, to a computer (Sylcom Advanced and Pro) or to a PLC
- Manufactured from an anodised aluminium profile for mounting on a DIN rail, our M-Bus modules are suitable for use in harsh industrial environments.
- RS485 data output
- The following modules are available:

### 804-2160 MB-RS module

Master module for communication with the computer or PLC via USB or RS232.

### 804-2104 Module MB-4C

Module with 4 connectors for Sylvac capacitive probes.

### 804-2107 Module MB-4I / 804-2108 Module MB-8I

Module with 4 or 8 connectors for Sylvac inductive probes. These modules are also suitable for Half-Bridge probes from other manufacturers using the Tesa protocol (Mahr, Dong-Do, Tesa, Peter Hirt, etc.).

### 804-2122 Module MB-2S

Module with 2 connectors for Heindenhein incremental probes 11µmA/1VPP .

### 804-2190 Module MB-AG

Module with one inlet for tampon or air ring, supplied with a set of 6 different throttles.

### 804-2140 MB-PS module

Additional power supply module that may be required when a large number of M-BUS modules are connected together.

### 804-2130 MB-I/O module

Module with 8 opto-coupled inputs/outputs for communication with a PLC or peripherals such as an alarm signal. It is possible to connect several I/O modules in order to have up to 32 inputs/ outputs.

### 804-2105 Module MB-4P

Module with 4 connectors type M8 for Sylvac P12D digital probe.

### 804-2111 Module MB-1D / 804-2114 Module MB-4D

Module with 1 or 4 Digimatic type connectors for Mitutoyo instruments and instruments of other Digimatic compatible brands.

### 804-2180 MB-BT module

Module for connecting 8 Sylvac Smart Bluetooth® instruments (only compatible with D400S unit).

### 804-2170 MB-TP module

Module with one input for a thermocouple or PT100 temperature sensor/probe.

### 804-21xx MB-NET module

Module with Ethernet connector to transfer values to a server (only compatible with D400S unit).



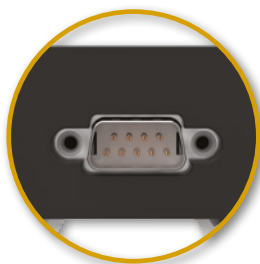
Multiplexer units M-Bus

# Multiplexer unit

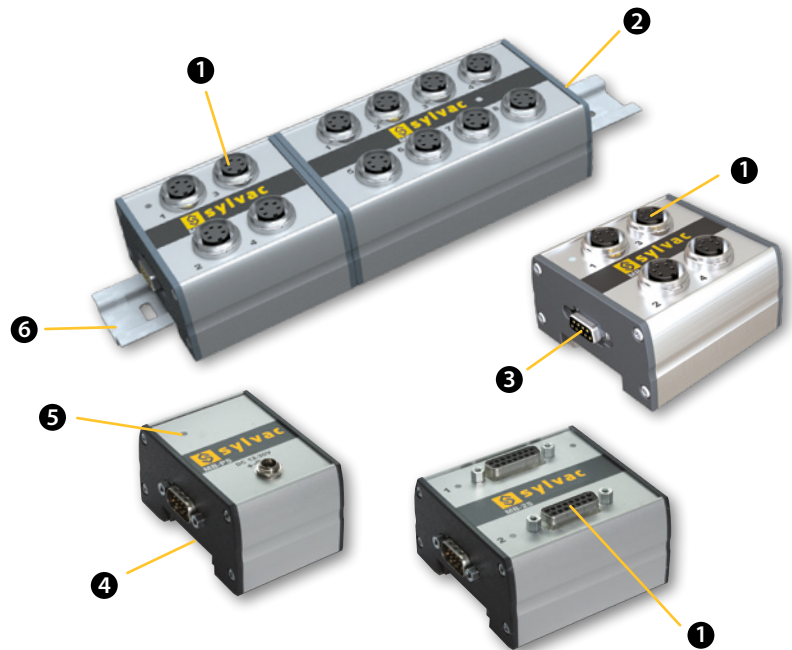
# M-Bus

## HARDWARE DESCRIPTION

- ❶ Probes input
- ❷ M-Bus input
- ❸ M-Bus output
- ❹ DIN mounting groove
- ❺ LED / Power module
- ❻ DIN rail



Output cable RS485 to RS485 (925-5609)



## TECHNICAL SPECIFICATIONS

	804-2104	804-2108	804-2122	804-2114	804-2111	804-2107	804-2105
Modele	MB-4C	MB-8i	MB-2S	MB-4D	MB-1D	MB-4i	MB-4P
Instrument type	Sylvac capacitive probes	Inductive <sup>1)</sup>	Heidenhain probes (11µA/1VPP)	Digimatic		Inductive <sup>1)</sup>	Probes P12D
Compatibility	D300S & D400S						
Dimensions (L x h x w) mm	107x42x74	131x44x74	82x43x74	107x39x74	52x39x74	107x39x74	107x42x74
Weight kg	0.2	0.3	0.2	0.2	0.1	0.2	0.2
Inputs	4	8	2	4	1	4	4
Case	Anodized aluminium profile						
Output data	RS 485						

<sup>1)</sup> Half-bridge: see [www.sylvac.ch](http://www.sylvac.ch) for information on compatibility



# Multiplexer unit

# M-Bus

## TECHNICAL SPECIFICATIONS

	804-2130	804-2140	804-2160	804-2170	804-2180	804-2190	804-21xx
Modele	MB-IO	MB-PS	MB-RS	MB-TP	MB-BT	MB-AG	MB-NET
Instrument type	PLC I/O	Power-Supply	Computer	Temperature sensor input PT100 and Thermocouple	Instruments with Bluetooth® wireless technology	Plug gauges and Air gauges	Ethernet connector for server sending
Compatibility	D300S & D400S			D400S			
Dimensions (L x h x w) mm	82x39x74	52x42x74	82x39x74	52x51x74	52x39x74	52x64x74	52x64x74
Weight kg	0.2	0.2	0.2	0.1	0.1	0.15	0.15
Inputs	8	12-30 VDC	254	1 / 1	8	1	1
Case	Anodized aluminium profile						
Output data	RS 485						



MB-4C



MB-8i



MB-2S



MB-4D



MB-8D



MB-4P



MB-IO



MB-PS



MB-RS



MB-TP



MB-BT



MB-AG

## STANDARD DELIVERY

- M-Bus module according to technical specifications
- Instruction manual



# Multiplexer unit

# M-Bus

## APPLICATIONS



Probes connection through M-BUS inputs



Probes connection on PC through MB-RS



Probes and indicators connection through M-BUS inputs



Probes connection on a D300S through D302 multiplexer units

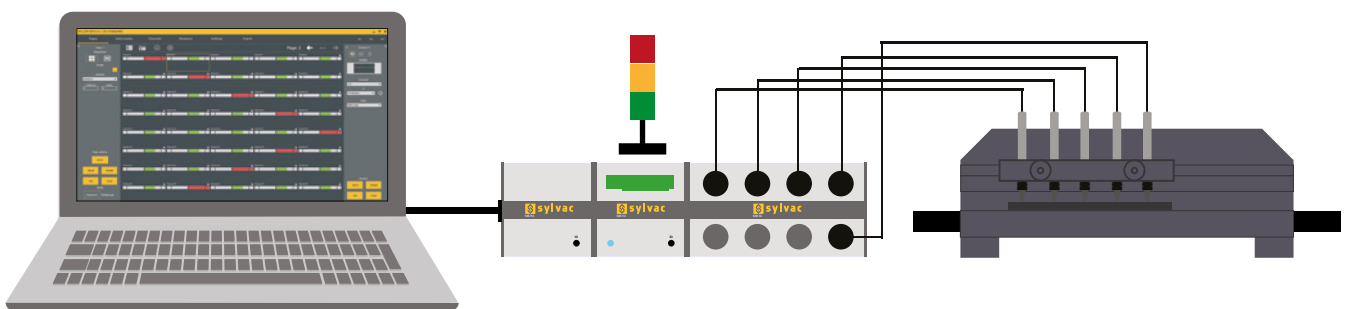


Digital instruments connected to a MB-4D



Probes connected to a MB-8i

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Connection of probes via Mbus on Sylcom



# Multiplexer unit

## ACCESSORIES



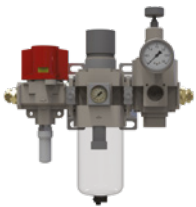
		D50S	D62S	D70S	D70H	D70I	D70A	D200S	D300S	D302 D304	D400S	P12D
<b>904-1108</b>	D108-additional 8 input unit for probes											
<b>904-1112</b>	D110V-control unit with 16 vacuum outputs							•	•			
<b>904-4200*</b>	Charging set 100-240V / 9V	•	•					•		•		
<b>904-4205</b>	EUR cable, included in 904-4200	•	•					•		•		
<b>904-4204</b>	UK cable, included in 904-4200	•	•					•		•		
<b>904-4203</b>	USA/JPN cable, included in 904-4200	•	•					•		•		
<b>904-4201</b>	CH cable, included in 904-4200	•	•					•		•		
<b>804-4000*</b>	Charging set 100-240V / 24V								•		•	
<b>904-4001</b>	EUR cable included in 804-4000								•		•	
<b>904-4003</b>	UK cable included in 804-4000								•		•	
<b>904-4002</b>	USA/JPN cable included in 804-4000								•		•	
<b>804-4010*</b>	Charging set 100-240V / 24V											
<b>804-4011</b>	EUR cable included in 804-4010											
<b>804-4013</b>	UK cable included in 804-4010										•	
<b>804-4012</b>	USA/JPN cable included in 804-4010											
<b>904-4101</b>	External contact (footpedal)	•	•	•				•	•	•	•	
<b>904-4102</b>	Footpedal (jack)				•	•	•					
<b>926-7022</b>	Footpedal Smart								• <sup>1)</sup>			
<b>926-7020</b>	Footpedal USB											PC only
<b>926-7021</b>	Footpedal USB robust											PC only
<b>904-6001</b>	Dust cover								•			
<b>804-1211</b>	Connection cable D200S - D110/V							•				

<sup>1)</sup> Dongle Smart required

<sup>2)</sup> The right country cable, depending on the delivery location, will be delivered with 904-4200, 804-4000 and 804-4010.

# Display units

## ACCESSORIES



		D50S	D62S	D70S	D70H	D70I	D70A	D200S	D300S	D302 D304	D400S	P12D
<b>804-2104</b>	MB-4C								•		•	
<b>804-2108</b>	MB-8i								•		•	
<b>804-2122</b>	MB-2S								•		•	
<b>804-2114/18</b>	MB-4D & MB-8D								•		•	
<b>804-2130</b>	MB-IO								•		•	
<b>804-2140</b>	MB-PS								•		•	
<b>804-2160</b>	MB-RS											
<b>804-2170</b>	MB-TP								•		•	
<b>804-2180</b>	MB-BT										•	
<b>804-2190</b>	MB-AG										•	
<b>804-2105</b>	MB-4P											•
<b>804-2203</b>	Air kit						•					
<b>804-2202</b>	Bracket for panel mounting						•					
<b>804-4101</b>	Restrictor Ø 0.3mm						•				•	
<b>804-4102</b>	Restrictor Ø 0.4mm						•				•	
<b>804-4103</b>	Restrictor Ø 0.5mm						•				•	
<b>804-4104</b>	Restrictor Ø 0.7mm						•				•	
<b>804-4105</b>	Restrictor Ø 0.9mm						•				•	